7 AM	LIST OF DRAWINGS:			
11: 3	COVER SHEET			
2024				
/1/	<u>GENERAL</u> G-1 GENERAL SITE AREA			
5		M-1 MISCELLANEOUS PLUMBING		
		PROCESS		
	C-1 LEGEND SHEET C-2 NOTE AND DETAIL SHEET	PD-1 PROCESS REMOVALS & PHASING LAYOUT		
	C-3 EXISTING CONDITIONS, PROJECT REMOVALS AND SESC MEASURES	P-1 PROCESS AND NOTES LEGEND		
	C-4 PROPOSED GRADING PLAN	P-2 EXISTING & PROPOSED CLEARWELL PROCESS FLOW DIAGRAM P-3 HYDRAUUC PROFILE		
	C-5 GRADING DETAIL SHEET	P-4 PROPOSED CLEARWELL PLAN		
	C-6 PROPOSED CONSTRUCTION	P-5 PROPOSED CLEARWELL SECTIONS		
	C-8 DETAIL SHEET	P-6 PROCESS SITE PIPING PROFILES		
	C-9 DETAIL SHEET	P-7 DRAINAGE PUMPING STATION		
	STRUCTURAL	P-8 PROCESS PROJECT DETAILS P-9 PROCESS MECHANICAL SCHEDULES AND DETAILS		
	S-0 STRUCTURAL GENERAL NOTES	ELECTRICAL		
	S-2 STRUCTURAL FOUNDATION PLAN	E-1 ELECTRICAL SITE PLAN		
	S-3 STRUCTURAL ROOF AND PLATFORM PLANS	E-2 ELECTRICAL DETAILS		
	S-4 STRUCTURAL SECTIONS AND DETAILS			
	S-5 STRUCTURAL SECTIONS AND DETAILS	REFERENCE DRAWINGS THE FOLLOWING DRAWING SETS ARE ISSUED FOR CONTRACTOR REFERENCE ONLY AND ARE NOT CONSIDERED AS-BUILT OR FIELD VERIFIED: 1. CITY OF ALPENA, MICH. WATER PURIFICATION PLANT - 1921, WILLIAM G. CLARK, CONSULTING ENGINEER, 12 SHEETS		
	S-7 STRUCTURAL ELEVATIONS			
	S-8 STRUCTURAL SECTIONS			
	S-9 STRUCTURAL SECTIONS AND DETAILS			
	S-10 STRUCTURAL SECTIONS AND DETAILS	2. ALPENA MICHIGAN, ADDITION TO WATER TREATMENT PLANT AND LOW		
	S-11 STRUCTURAL WALL ELEVATIONS, SECTIONS AND DETAILS	SERVICE PUMPING STATION - 1965, MCNAMEE, PORTER AND SEELEY, CONSULTING ENGINEERS, 33 SHEETS PLUS 1 SHEET FOR C-1 UPDATED		
	S-13 STRUCTURAL SECTIONS AND DETAILS	WITH ROCK BORING DATA "RECORD" (FROM 1966)		
	S-14 STRUCTURAL SECTIONS AND DETAILS			
ctb				
OLW.	ARCHITECTURAL A-1 MISCELLANEOUS DETAILS			
HRC	A-2 PHOTO SHEET			
	A-3 PHOTO SHEET - TANK INSPECTION AND REPAIRS, 2010-2014			
	MASON ST.			
	23			
	GRANT ST.	WATER PRODUCTION PLANT 1300 S STATE AVE, ALPENA, MI 49707		
	UNITED SPANISH WAR WELL ST.	LAKE HURON		
бм	23			
et_WWP_Clearwell.c	MICHIGAN AVE.			
1220751\CoverShe	BAY AVE.	N		
V: \202207\2(LOCATION MAP NO SCALE			
	DEPARTMENT OF ENVIRONMENT, GREAT LAKES AND ENERGY	HUBBELL, ROTH & CLARK, INC. JOB NO. 20220751 PREPARED UNDER THE SUPERVISION OF:		
	PERMIT NO	DOUGLAS I. URQUHART		

REGISTERED PROFESSIONAL ENGINEER

MICHIGAN REGISTRATION NO. 6201067401

DATE

CITY OF ALPENA WATER PRODUCTION PLANT **CLEARWELL REPLACEMENT & INFRASTRUCTURE IMPROVEMENTS**

ALPENA, MICHIGAN

HRC JOB NO. 20220751

ISSUED FOR BIDS: FEBRUARY 19, 2024



555 HULET DRIVE BLOOMFIELD HILLS, MI.

PHONE: (248) 454-6300 FAX (1st. Floor): (248) 454-6312 FAX (2nd. Floor): (248) 454-6359 WEB SITE: www.hrcengr.com

CITY ADMINISTRATION AND COUNCIL:

RACHEL SMOLINSKI - CITY MANAGER **CINDY JOHNSON - MAYOR** MIKE NOWAK - MAYOR PRO TEM **BILL PFIEFER - ATTORNEY**

P.O. BOX 824 48303 - 0824



KEITH WALLACE - ASSISTANT CITY ATTORNEY DANNY MITCHELL - MEMBER KAROL WALCHAK - MEMBER **ERINN KANE - MEMBER**





NOTES:

- MASON STREET.
- PATH AND PAVILION.
- CONTRACTOR AREA.

1. CONTRACTOR MAY USE THE SOUTH HALF OF THE PARK FOR HIS OPERATIONS AND FENCE THE AREA OFF AS CALLED FOR IN SECTION 02831. LIMITS OF HIS ACTIVITIES SHALL STAY WITHIN THE FENCE LINE AND BE ORGANIZED AS NECESSARY FOR HIS OPERATIONS. AREA SHOWN FOR ADDITIONAL STOCKPILE, TRAILER, ETC. AREA SCHEMATIC ONLY AND SHALL BE PER CONTRACTOR'S NEEDS. COORDINATE EXACT LIMITS OF AREA WITH THE CITY, IN THE FIELD.

2. REFER TO SECTION 01000 FOR ON-SITE AND OFF-SITE RESTORATION REQUIREMENTS, INCLUDING

3. IT IS UNDERSTOOD THAT CONSTRUCTION TRAFFIC WILL BE USING MASON STREET AND THUNDER BAY AVE., TO ACCESS THE CONTRACTOR'S STAGING AREA AND TO REACH THE WORK SITE AT THE PLANT. CONTRACTOR SHALL MAINTAIN STREETS IN CLEAN CONDITION PER THE SPECIFICATIONS.

4. PROVIDE BARRICADES AND SIGNAGE FOR DIRECTING PUBLIC BEACH VEHICLE AND PEDESTRIAN TRAFFIC AROUND CONSTRUCTION OPERATIONS. MAINTAIN PUBLIC ACCESS TO PARK, BEACH, BIKE

5. SEE SECTION 01500 FOR CONTRACTOR TEMPORARY UTILITIES FOR THE STAGING/SITE AREA. CONTACT LOCAL UTILITIES AS LISTED ON SHEET C-2 FOR POWER (AND WATER) AS NEEDED FOR GENERAL AREA AERIAL SCALE**: 1"=60'-0"



	MICHIGAN
R SHALL	HUBBELL, ROTH & CLARK, INC HUBBELL, ROTH & CLARK, INC CONSULTING ENGINEERS SINCE 1915 555 HULET DRIVE BLOOMFIELD HILLS, MICH.
RK AREA NNER SLUDGE LAGOONS ALIMENT FIELD	PHONE: (248) 454-6300 FAX (1st. Floor): (248) 454-6312 FAX (2nd. Floor): (248) 454-6359 WEB SITE: www.hrcengr.com
EXIST. DEEARWELLS CLEARWELLS STOCK	
CONNECT TEMP. CONST. FENCE UP TO EXIST. FENCING (TYP., EAST AND WEST SIDES OF SITE) SEE FENCE SPECS	02–19–24 BIDS DATE ADDITIONS AND/OR REVISIONS DESIGNED J.M.G. DRAWN J.M.G.
BIKE PATH/SIDEWALK	CHECKED J.M.G. APPROVED T.G.M.
SCALE NOTE*: AERIAL PHOTO SCALE IS NOT EXACT, IT IS ADDROXIMATELY 1"=60" 0"	CITY OF ALPENA WATER PRODUCTION PLANT CLEARWELL REPLACEMENT & INFRASTRUCTURE
FOR THE PURPOSES OF PLANNING AND CONTR. REFERENCE.	IMPROVEMENTS 1300 S STATE AVE, ALPENA, MI 49707 ALPENA COUNTY MICHIGAN GENERAL SITE AREA
1" = 60' - 0"	HRC JOB NO. 20220751 SCALE AS NOTED DATE DECEMBER 2023 SHEET NO. G-1 OF

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m igodot}$ 2023 Hubbell, Roth & Clark, Inc. All Rights Reserved

ORIGINAL PLOT SIZE: ARCH D (24.00 X 36.00 INCHES)



/BOLS	UTILITY PATTERNS	_
	ELEC	ELECTRICAL LINE
NE POLE	24" GAS	GAS LINE
	12" OIL	
		OIL LINE
JE MANHOI E		TELEPHONE LINE
)WER	36" WM	WATER LINE
Ξ	CTV	CABLE TV
NALK	FO	
OR		FIBER OPTICS
		POWER TRANSMISSION LINE
C MARKER		
	R.O.W. PATTERINS	_
		EX. LIMITED ACCESS R.O.W.
SYMBOLS		EXISTING R.O.W.
	— — — — — — — — — — — — — — — — — — —	PROP LIMITED ACCESS R.O.W.
		PROP FREE ACCESS R.O.W.
STREE		SECTION LINE
JS TREE		GRADING EASEMENT
K	TOPO PATTERNS	
KER		
OINT		HEDGE LINE
RUN NUMBER (EXISTING)		TREE LINE
RUN NUMBER (PROPOSED)		EXISTING FENCE
H UNDERGROUND GAS &		
AL LINES		THOI OOLD TENOL
		EXISTING GUARD RAIL
TICS LINES		PROPOSED GUARD RAIL
		DRAINAGE CRS/EDGE OF WATEF
EXISTING COLVENT/SEWER		WEILANDS AREA
		ABANDON ANY UTILITY
		CITY LIMITS
		RAILROAD
		SOUND ABATEMENT WALL
		CONCRETE MEDIAN BARKIER
		SLOPE STAKE LINE

DRIVE/APPROACH LEGEND

CONCRETE	· A
НМА	
AGGREGATE	
GRASS	

REMOVAL LEGEND

REMOVING	R
ABANDONING	· (A)
SAVE	· (S)
BULKHEAD	· B
REMOVING CURB & GUTTER	\times

Solution Michigan				
HUBBE			ARK, INC	
CONSUL 555 HULET I BLOOMFIELI	TING ENG Drive D Hills, Mich.	INEERS	SINCE 1915 P.O. BOX 824 48303 - 0824	
PHONE: FAX (1st. Flo FAX (2nd. Fl WEB SITI	(248) 454-63(bor): (248) 454 oor): (248) 454 E: www.hrcengi)0 -6312 -6359 r.com		
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DATE DESIGNED	ADDIT RR	IONS AND/	OR REVISIONS	
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CITY OF ALPENA WATER PRODUCTION PLANT CLEARWELL REPLACEMENT & INFRASTRUCTURE IMPROVEMENTS				
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ALPENA COU		ALPENA, I	MI 49707 MICHIGAN	
HURON JOB N 23.0	LEGEN 10. 288	ALPENA, I	MI 49707 MICHIGAN	

UNDERGROUND UTIL	
FOR PROTECTION OF UNDERGR ACT 174, 2013, THE CONTRACTO WORKING DAYS, EXCLUDING SA BEGINNING EACH EXCAVATION I PREVIOUSLY LOCATED. THIS DC	
MDOT STANDARD SPE THE IMPROVEMENTS IN THIS PROVEMENTS INTOT PROVEMENTS IN THIS PROVEMENTS IN THIS PROVEMENTS	
MICHIGAN DEPARTMENT OF TRA CONSTRUCTION, SUPPLEMENTA	
SLOPES CLASS A SLOPES SHALL BE REQ	
PARCEL CORNER CONTRACTOR SHALL NOTIFY TH A PARCEL CORNER.THE OWNER CORNER. SAWCUTTING ALL HARD SURFACES NOTED FO	
DATUM AND COORDIN ALL INFORMATION IS PRESENTE NAVD88 DATUM. SURVEY AND TESTING	
SURVEY AND TESTIN OWNER WILL ESTABLISH CONT ALL OTHER SURVEY REQUIREN REQUIRED TESTING AND WILL	
PUBL	
THE EXISTING UTILITIES LISTE REPRESENT THE BEST INFORI DOES NOT RELIEVE THE CONT SATISFIED AS TO IT'S ACCURA	
UTILITIES.	
FRONTIER COMMUNICATI 3249 FOREST ROAD GAYLORD, MI 49735	
CONTACT: CHUCK HARDII 989-732-8575 ALPENA TOWNSHIP DPW	
4385 US 23 N ALPENA, MI 49707 989-356-0297	
ALPENA POWER COMPAN 401 N 9TH AVEUNUE ALPENA, MI 49707 989-356-4900	
DTE ENERGY 1250 MICHCON LANE, PO I KALKASKA, MI 49646 CONTACT: MATTHEW LOG 231-258-3785	
CHARTER COMMUNICATIO 1392 TRADE CENTER DRIV TRAVERSE CITY, MI 48696 CONTACT: BOB PARKER 231-215-6501	
CITY OF ALPENA 989-354-1780	

GENERAL PLAN NOTES

UTILITIES

IDERGROUND UTILITIES AND IN CONFORMANCE WITH PUBLIC TRACTOR SHALL DIAL 1-800-482-7171 A MINIMUM OF THREE FULL DING SATURDAYS, SUNDAYS, AND HOLIDAYS PRIOR TO ATION IN AREAS WHERE PUBLIC UTILITIES HAVE NOT BEEN THIS DOES NOT RELIEVE THE CONTRACTOR OF THE FIFYING UTILITY OWNERS WHO MAY NOT BE A PART OF THE

RD SPECIFICATIONS

THIS PROPOSAL SHALL BE DONE IN ACCORDANCE WITH THE OF TRANSPORTATION'S 2020 STANDARD SPECIFICATIONS FOR EMENTAL SPECIFICATIONS AND THE PLANS.

BE REQUIRED.

TIFY THE ENGINEER IMMEDIATELY UPON FINDING/DISTURBING OWNER WILL THEN PRESERVE AND OR REPLACE THE PARCEL

OTED FOR REMOVAL WILL BE SAWCUT

ORDINATE SYSTEM

ESENTED IN MI CENTRAL ZONE STATE PLAN COORDINATES AND

ESTING REQUIREMENTS

I CONTROL AND THE CONTRACTOR WILL BE RESPONSIBLE FOR QUIREMENTS. CONTRACTOR WILL BE RESPONSIBLE FOR ALL WILL PROVIDE ALL TESTING RESULTS TO THE OWNER.







NOT TO SCALE



PROPOSED PERIMETER ROAD CROSS SECTION NOT TO SCALE



EXISTING SAND

PROPOSED HMA DRIVE CROSS SECTION NOT TO SCALE

HMA APPLICATION TABLE					
IDENTITY	PAY ITEM RATE LB/SYD		PERFORMANCE GRADE	REMARKS	
1	HMA, 4EML	165	58-28	TOP COURSE AWI 165	
2	HMA, 4EML	165	58-28		
	HMA BOND COAT	0.05-0.15 GAL/SYD (FOR INFORMATION ONLY)			

USE OF RECYCLED ASPHALT SHINGLES (RAS) IS PROHIBITED. THE NUCLEAR GAUGE METHOD OF TESTING COMPACTION SHALL APPLY.

PUBLIC UTILITIES

ES LISTED BELOW AND SHOWN ON THESE PLANS T INFORMATION AVAILABLE. THIS INFORMATION HE CONTRACTOR OF THE RESPONSIBILITY TO BE ACCURACY AND THE LOCATION OF EXISTING

		UTILITY
TIONS	TELEPHONE	
IN		
I	WATER & SANITARY SEWE	R
NY	ELECTRIC	
BOX 279 GAN	GAS	
IONS IVE 96	FIBER & CABLE	
	ELECTRIC FIBER OPTICS POTABLE WATE SANITARY SEWE STORM SEWER	२ :R

-LOW MODULUS HOT-POURED RUBBER-ASPHALT TYPE JOINT SEALING COMPOUND



6	A	<i>p</i>	City of ENA AICHIGAN	7
HUBBE	HR ILL, ROT TING ENG	H & Cl BINEERS	ARK, INC SINCE 1915	
555 HULET [BLOOMFIEL] PHONE: FAX (1st. Fi FAX (2nd. Fi WEB SITI	DRIVE) HILLS, MICH. (248) 454-63 Dor): (248) 454 Dor): (248) 454 Dor): (248) 454 E: www.hrceng	00 4-6312 4-6359 Ir.com	P.O. BOX 824 48303 - 0824	
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2-19-24 12-29-23	BIDS EGLE SUE	BMITTAL		-
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CITY OF ALPENA WATER PRODUCTION PLANT CLEARWELL REPLACEMENT & INFRASTRUCTURE IMPROVEMENTS				
1300 ALPENA COUI	1300 S STATE AVE, ALPENA, MI 49707 ALPENA COUNTY MICHIGAN			
NOTE AND DETAIL SHEET				
HURON JOB NO. SCALE 23.088				
DATE		SHEET		1

ORIGINAL PLOT SIZE: ARCH D (24.00 X 36.00 INCHES)

C-2 OF 9 C 2023 Hubbell, Roth & Clark, Inc. All Rights Reserv

DECEMBER 2023 NO.





	Solution Michigan
MATCH EX 583.79± MATCH EX	Bill HUBBELL, ROTH & CLARK, INC CONSULTING ENGINEERS SINCE 1915 555 HULET DRIVE P.0. B0X 824 BLOOMFIELD HILLS, MICH. P.0. B0X 824 PHONE: (248) 454-6300 FAX (1st. Floor): (248) 454-6312 FAX (2nd. Floor): (248) 454-6359 WEB SITE: www.hrcengr.com
583.74± 583.75 EX 583.79 PROP 584:50	2.19.24 BIDS 12.29.23 EGLE SUBMITTAL 12.14.23 OWNER REVIEW DATE ADDITIONS AND/OR REVISIONS DESIGNED RR DRAWN KS CHECKED RR APPROVED TGM
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LAKE HURON	CITY OF ALPENA WATER PRODUCTION PLANT CLEARWELL REPLACEMENT & INFRASTRUCTURE IMPROVEMENTS 1300 S STATE AVE, ALPENA, MI 49707 ALPENA COUNTY MICHIGAN PROPOSED GRADING PLAN



	Solution Michigan
4 4 5 6 6 6 7 6 7 6 7 7 7 7 7 7 7 7 7 7 7 7 7	HUBBELL, ROTH & CLARK, INC CONSULTING ENGINEERS SINCE 1915 555 HULET DRIVE BLOOMFIELD HILLS, MICH. PHONE: (248) 454-6300 FAX (1st. Floor): (248) 454-6312 FAX (2nd. Floor): (248) 454-6359 WEB SITE: www.hrcengr.com
0 10 20 	2-19-24 BIDS 12-29-23 EGLE SUBMITTAL 12-14-23 OWNER REVIEW DATE ADDITIONS AND/OR REVISIONS DESIGNED RR DRAWN KS CHECKED RR APPROVED TGM
PROPOSED CLEAR WELL	UnderstandAuron Engineering and Surveying, Inc.3205 US 23 SOUTHAlpena, MI 49707PH:989-356-6375FAX:989-354-8286Website:Huronesi.com
	CITY OF ALPENA WATER PRODUCTION PLANT CLEARWELL REPLACEMENT & INFRASTRUCTURE IMPROVEMENTS
	1300 S STATE AVE, ALPENA, MI 49707 ALPENA COUNTY MICHIGAN GRADING DETAIL SHEET
	HURON JOB NO. 23.088 DATE DECEMBER 2023 SHEET NO. C-5 OF 9
ORIGINAL PLOT SIZE: ARCH D (24.00 X 36.00 INCHES)	© 2023 Hubbell, Roth & Clark, Inc. All Rights Reserved











SWING GATE DETAIL NOT TO SCALE



Solution Michigan
EACHARCE STREET STREET
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CITY OF ALPENA WATER PRODUCTION PLANT CLEARWELL REPLACEMENT & INFRASTRUCTURE IMPROVEMENTS
CITY OF ALPENAWATER PRODUCTION PLANT CLEARWELL REPLACEMENT & INFRASTRUCTURE IMPROVEMENTS1300 S STATE AVE, ALPENA, MI 49707ALPENA COUNTYMICHIGANDETAIL SHEET

AM		FOUNDATIONS - GENERAL NOTES		CAST-IN-PLAC	E CONCRETE
6/2024 3:41	1.	THE CONTRACTOR SHALL BECOME FAMILIAR WITH ALL CONTRACT DOCUMENTS AND FIELD CONDITIONS, TAKE NECESSARY MEASUREMENTS OF EXISTING CONDITIONS AND VERIFY ALL DIMENSIONS PRIOR TO MOBILIZATION, DETAILING, FABRICATION AND EXECUTION OF ANY WORK DEFINED IN THE CONTRACT DOCUMENTS. THE CONTRACTOR SHALL REPORT ANY VERIFIABLE CONDITIONS THAT WOULD PRECLUDE THE SUCCESSFUL COMPLETION OF THE WORK.	1. 2.	ALL CONCRETE WC PUBLICATIONS: ACI ALL REINFORCINGS	ORK SHALL CONFC 301, ACI 311, ACI S STEEL SHALL BE
2/1	2.	THE CONTRACTOR SHALL GENERATE THEIR OWN PLANS AND ASSOCIATED DETAILS FOR THE COMPETE FABRICATION AND ERECTION OF THE WORK DEFINED ON THE DESIGN DOCUMENTS. THE CONTRACTOR GENERATED PLANS AND DETAILS SHALL BE SUBMITTED TO THE ARCHITECT-ENGINEER FOR REVIEW PRIOR TO FABRICATION AND ERECTION. RE-USE OF THE ARCHITECT-ENGINEERS DESIGN DRAWINGS INCLUDING BUT NOT LIMITED TO PLANS AND DETAILS FOR ERECTION / FABRICATION DRAWINGS IS STRICTLY PROHIBITED. RE-USE OF DESIGN PLANS / DETAILS FOR FABRICATION DRAWINGS IS CAUSE FOR REJECTION OF THE COMPLETE SUBMITTAL.	3.	ALL BAR DETAILING ACI STANDARD 315 CONCRETE COVER a. UNFORMED S b. FORMED SUR	URFACES AND CONTAC
	3.	ALL WORK SCHEDULES, CONSTRUCTION MATERIAL HANDLING INCLUDING LAYDOWN AREAS AND OTHER ACTIVITIES SHALL BE COORDINATED WITH THE OWNER OR OWNER'S DESIGNATED REPRESENTATIVE. ADDITIONALLY ALL WORK SHALL BE COORDINATED SO AS NOT TO INTERUPT CONTRACTURAL WORK IN PROCESS.	5.	d. SUPPORTED	SLABS - 3/4 INCH
	4.	CONSTRUCTION MEANS-AND-METHODS ACTIVITIES IS THE SOLE RESPONSIBILITY OF THE CONTRACTOR.	6.	ALL EXTERIOR CON	
	5.	FOUNDATION DESIGN IS BASED UPON THE RECOMMENDATIONS IN THE GEOTECHNICAL REPORT PREPARED BY SOILS & STRUCTURES REPORT 2023.1089 DATED SEPTEMBER 22, 2023. REFER TO GEOTECHNICAL REPORT FOR ADDITIONAL CONSIDERATIONS, RELATED TO GROUND WATER CONDITIONS AND CONTROL, DRAINAGE, SITE PREPARATIONS, EARTHWORK OPERATIONS, ETC., AND OTHER FOUNDATION INFORMATION.	7.	ALL REINFORCED C STRENGTH OF 4500 SHALL INCLUDE TH BE INCLUDED IN TH	CONCRETE SHALL) PSI. THE NEW CL E ADDITION OF A (IE MAT, WALLS, PF
ctb	6.	FOUNDATION DESIGN IS BASED ON PRESUMPTIVE ALLOWABLE BEARING PRESSURE AND SHALL BE VERIFIED BY THE RESPONSIBLE GEOTECHNICAL ENGINEER. PRIOR TO CONSTRUCTION OF ANY FOUNDATION ELEMENTS. CONTRACTOR SHALL IMMEDIATELY NOTIFY THE ENGINEER OF ANY UNEXPECTED CONDITIONS, INSUFFICIENT ALLOWABLE BEARING PRESSURE, OR INTERFERENCES THAT MAY REQUIRE A REVISED FOUNDATION DESIGN.	8. 9.	CONCRETE FOR MU THE CONTRACTOR DESIGNS SHALL INC	JD MATS SHALL BE SHALL SUBMIT CO CLUDE COMPLETE
C_OLW.	7.	NO DESIGN CHANGES OR MATERIAL SUBSTITUTIONS SHALL BE MADE TO THE STRUCTURE WITHOUT PRIOR WRITTEN PERMISSION OF THE ENGINEER-OF-RECORD.	1(BE SUBMITTED FOR	REVIEW AT LEAS
HR	8.	THE DESIGN OF THE TANK MAT AND RETAINING WALL FOOTINGS IS BASED UPON A MINIMUM NET ALLOWABLE BEARING PRESSURE OF 10,000 PSF.	10	REPRESENTATIVE F	FOR REVIEW. SUB
	9.	THE BEARING STRATA FOR THE TANK MAT AND RETAINING WALL FOOTINGS SHALL BE INSPECTED AND TESTED TO VERIFY THE MINIMUM ALLOWABLE BEARING PRESSURE IS MET AND APPROVED BY A QUALIFIED GEOTECHNICAL ENGINEER PRIOR TO THE PLACEMENT OF CONCRETE. NOTIFY ENGINEER WHEN POOR SOIL, WATER, OBSTRUCTIONS, PIPING, ADJACENT UTILITIES, EXISTING FOOTINGS, OTHER INTERFERENCES, EXCAVATIONS, ETC. ARE ENCOUNTERED THAT COULD NECESSITATE A REVISED FOUNDATION DESIGN. IF ALLOWABLE BEARING PRESSURE CANNOT BE VERIFIED OR UNSOUND CONDITIONS ARE ENCOUNTERED FOR FOUNDATIONS, NOTIFY	11	 b. CURRENT CE c. HISTORICAL T OR 3 POINT T d. ADMIXTURE E CEMENT FOR CONC CREATER THAN 0.6 	MENT MANUFACT TEST DATA WITH S RIAL\BATCH CURV DATA SHEET. CRETE SHALL BE A
	10.	 WHERE FOOTING EXCAVATIONS ARE TO REMAIN EXPOSED TO RAINFALL, FROST, ICE OR OTHER ADVERSE WHERE FOOTING EXCAVATIONS ARE TO REMAIN EXPOSED TO RAINFALL, FROST, ICE OR OTHER ADVERSE CONDITIONS THAT MIGHT HARMFULLY AFFECT THE SUBGRADE AND IF DEEMED APPROPRIATE BY THE ENGINEER, EXCAVATIONS SHALL BE UNDERCUT AND A THREE (3) INCH MUD MAT OF MINIMUM 1500 PSI STRENGTH CONCRETE SHALL BE PLACED TO PROTECT THE SUBGRADE. IF NECESSARY TO PROTECT SUBGRADE SOILS, CONTRACTOR SHALL PROVIDE DEWATERING EQUIPMENT AND DRAINAGE TO REMOVE EXCESS MOISTURE AND MAINTAIN DRY 	12 13	2. ADMIXTURES USED THAN 0.1% AND TH) IN THE CONCRET AT CHLORIDE WAS USE IN CONCRETE
	11.	EXCAVATIONS UNTIL CONCRETE WORK IS COMPLETED. CONTRACTOR SHALL PROVIDE NECESSARY SHORING, BRACING, ETC. AS REQUIRED DURING EXCAVATIONS TO PROTECT EXISTING CONSTRUCTION AND PERSONNEL FROM SLIDES AND CAVE-INS AND COMPLY FULLY WITH SAFETY REQUIREMENTS OF THE GOVERNING BODY AND OTHER REGULATORY AGENCIES. SUBMIT SHORING PLANS, SIGNED AND SEALED BY A GEOTECHNICAL ENGINEER LICENSED IN THE PROJECT JURISDICTION, FOR REVIEW.		 b. WATER-REDU c. RETARDING A d. ACCELERATIN e. WATER-REDU f. WATER-REDU 	JCING ADMIXTURE ADMIXTURE PER A NG ADMIXTURE PE JCING, RETARDING JCING, ACCELERA
	12.	EXCAVATED MATERIAL SHALL BE LEGALLY DISPOSED OFF THE OWNER'S PROPERTY OR AS OTHERWISE DIRECTED BY THE OWNER OR OWNERS REPRESENTATIVE.	14	. TEST CONCRETE B WITH ASTM C31, FC	Y MOLDING AND C OR EACH CONCRE
	13.	PLACE CONCRETE CONTINUOUSLY AND IN A SMOOTH FLOW TO AVOID SEGREGATION. PROVIDE MECHANICAL VIBRATION AS REQUIRED TO CONSOLIDATE AND DISTRIBUTE CONCRETE EVENLY AND PREVENT HONEYCOMBING.		a. AT LEAST ON PLACED. b. AT LEAST ON	E SET FOR EACH ² E SET PER DAY.
	14.	PREPARE THE SITE IN ACCORDANCE WITH THE REQUIREMENTS CONTAINED IN THE GEOTECHNICAL REPORT. THE EXCAVATED SITE SHALL BE INSPECTED AND APPROVED BY A QUALIFIED GEOTECHNICAL ENGINEER PRIOR TO SCARIFYING, PROOF ROLLING AND PLACEMENT OF STRUCTURAL FILL MATERIAL. ALL EXCAVATION SHALL COMPLY WITH APPLICABLE LOCAL, STATE AND FEDERAL SAFETY STANDARDS, INCLUDING OWNER EXCAVATION AND TRENCH STANDARDS. FILLING AND BACKFILLING SHALL BE ACCOMPLISHED UTILIZING A WELL GRADED MATERIAL	15	c. AT LEAST ON SURFACE ARI d. AT LEAST FIV BATCHES ARE	E SET PER 5000 S EA OF WALLS AND E SETS FOR EACH E PLACED. SHALL PREPARE
	15.	MEETING THE REQUIREMENTS OF THE GEOTECHNICAL REPORT OR APPROVED BY THE GEOTECHNICAL ENGINEER. PLACE FILL MATERIAL TO RAISE THE GRADE AS REQUIRED TO CONSTRUCT THE AGGREGATE BASE AND STRUCTURE. THE FILL MATERIAL SHALL BE DEPOSITED WITH A MAXIMUM LOOSE THICKNESS OF 8 INCHES FOR MATERIALS COMPACTED WITH HEAVY EQUIPMENT AND NO MORE THAN 4 INCH LOOSE THICKNESS FOR HAND COMPACTED MATERIAL COMPACT MATERIAL TO 98% OF ITS MAXIMUM DRY DENSITY AS DETERMINED BY ASTM	16	METHOD OF SUPPO METHOD OF SUPPO ANCHOR RODS FUP INCH TOLERANCE II ANCHOR NUTS ETC	INSTALLATION. DE DRT, COORDINATIO RNISHED BY THE S N ANY PLAN DIREC 2. REFER TO DETA
	16.	D1557 (MODIFIED PROCTOR) WITH A MOISTURE CONTENT WITHIN 2% OF THE OPTIMUM MOISTURE CONTENT. FOR WALLS OR GRADE BEAMS HAVING FILL ON EACH SIDE, PROCEED WITH BACKFILLING OPERATIONS	17	7. PROVIDE 3/4 INCH 0 HORIZONTAL SURF.	CHAMFER AT ALL E ACES.
		SIMULTANEOUSLY IN UNIFORM LIFTS. DIFFERENTIAL ELEVATION OF TOP OF LIFTS BETWEEN EACH SIDE SHALL NOT EXCEED 12 INCHES.	18	B. LOCATE ALL SLEEV DOCUMENTS. IT IS	ES, OPENINGS, EN THE CONTRACTO
	17.	UNLESS NOTED OTHERWISE, ALL WALLS SHALL BE SUPPORTED, SHORED AND/OR BRACED UNTIL THE STRUCTURE SUPPORTING THE TOP OF THE WALL HAS BEEN PLACED AND APPROPRIATELY CURED.	19	9. ALL FIELD BENDING	
	18. 19.	REFER TO SPECIFICATION FOR ITEMS OF WORK NOT COVERED BY THESE GENERAL NOTES. APPLY BONDING AGENT WHEN CASTING NEW CONCRETE TO EXISTING CONCRETE. INSTALL BONDING AGENT IN	20). MECHANICAL REBA	R SPLICES SHALL
	20.	COMPLIANCE WITH MANUFACTURERS INSTALLATION SPECIFICATIONS.	21	I. WALLS SHALL HAVE	
		OTHER PRE-APPROVED SUBSTITUTE.	23	3. PROVIDE TENSION TABLE UNLESS NOT	REINFORCING DE'
		PRECAST SOLID PLANK - GENERAL NOTES	24	I. STAGGER BAR LAP	S BETWEEN ADJA
	1.	PRECAST SOLID PLANK SHALL BE MANUFACTURED, TRANSPORTED, AND INSTALLED PER THE	25	5. ADHESIVE ANCHOR SYSTEM OR OTHER	RING SYSTEM FOR R PRE-APPROVED
	2.	PRECAST SOLID PLANK SHALL BE 8 INCH THICK X 72 INCH WIDE SECTION.			
	3.	THE PRECAST PLANK MANUFACTURER SHALL BE RESPONSIBLE FOR THE PLANK DESIGN. THE			
dwg		ENGINEER LICENSED IN THE STATE OF MICHIGAN, INDICATING THAT THE PLANK DESIGN IS IN COMPLIANCE WITH THE CONTRACT DOCUMENTS AND APPLICABLE BUILDING CODES. SUBMIT THE LETTER TO THE OWNER'S REPRESENTATIVE FOR RECORD.			BAR SIZE #3
S-0.	4.	PRESTRESSING STRANDS SHALL BE GRADE 270K, fpu = 270 ksi.			#4
rwell	5.	ESTIMATED CAMBER AT TIME OF ERECTION SHALL BE LIMITED TO 1/4 INCH MAXIMUM.			#6 #7
_Clea	6.	FOR INSTALLATION OF A BONDED CAST-IN-PLACE CONCRETE TOPPING SLAB.			#8
ı∖Alpena.	7.	PRECAST SOLID PLANK SHALL BE PINNED TO THE TANK STRUCTURE WITH TWO NO. 6 PINS PER PLANK AT EACH SUPPORTING PLANK EDGE. PLANK SHALL HAVE (2) 1 INCH DIAMETER HOLES CAST FOR FIELD DRILLING OF HOLES INTO THE SUPPORTING STRUCTURES AND ADHESIVE ANCHORING OF PINS, HOLES SHALL BE CLEANED OF LATIENCE AND ROUGHENED.			#10 #11
D: \A_inndesco	8.	PRECAST PLANK CONCRETE MIX SHALL INCLUDE A CONCRETE WATERPROOFING ADDITIVE. SEE SPECIFICATION.		FOR BUNDLED BA TABLE IS BASED BAR COVER. IF T THEN THE CONTE APPROVAL BY TH WHEN LAPPING T ANCHORAGE DIM TOP LAYER OF R REGARDLESS OF WALLS SHALL BE	ARS MULTIPLY THI ON A 3 BAR DIAM THE SPLICE AND / 0 RACTOR SHALL AF TE ARCHITECT-EN TWO DIFFERENT S MENSION OF THE L EINFORCING IN SL THE THICKNESS E CONSIDERED TO
				PROVIDE CORNE	R BARS IN WALLS

ONCRETE - GENERAL NOTES

SHALL CONFORM TO THE LATEST EDITIONS OF THE AMERICAN CONCRETE INSTITUTE , ACI 311, ACI 315, ACI 318, ACI 347 AND ACI 304.

EEL SHALL BE HIGH STRENGTH NEW BILLET STEEL CONFORMING TO ASTM A615 GRADE 60.

) ACCESSORIES TO BE FURNISHED SHALL CONFORM TO TYPICAL DETAILS IN THE LATEST AILING MANUAL.

ACES AND CONCRETE CAST AGAINST EARTH - 3 INCHES ES IN CONTACT WITH SOIL OR WATER - 2 INCHES NOT IN CONTACT W/ SOIL OR WATER - 1 1/2 INCHES

E SHALL CONFORM TO ASTM C33.

TE INCLUDING WALLS SHALL BE AIR ENTRAINED.

CRETE SHALL BE NORMAL WEIGHT CONCRETE WITH A MINIMUM 28 DAY COMPRESSIVE . THE NEW CLEARWELL TANK CONCRETE AND CHLORINE INJECTION CHAMBER CONCRETE DITION OF A CONCRETE WATERPROOFING ADDITIVE. THE WATERPROOFING ADDITIVE SHALL AT, WALLS, PRECAST PLANK TOPPING SLAB AND CHAMBER ROOF. SEE SPECIFICATION.

ATS SHALL BE NORMAL WEIGHT WITH A MINIMUM 28 DAY COMPRESSIVE OF 2000 PSI.

LL SUBMIT CONCRETE MIX DESIGNS FOR EACH MIX BEING USED ON THIS PROJECT. THE MIX E COMPLETE AGGREGATE INFORMATION INCLUDING SOURCING AND GRADATIONS, WATER RETICAL YIELD, ADMIXTURES ALONG WITH REQUIRED TEST RESULTS. MIX DESIGNS SHALL VIEW AT LEAST 3 WEEKS IN ADVANCE OF UTILIZATION. REFER TO SPECIFICATIONS.

S FOR EACH TYPE MIXTURE TO BE USED, SHALL BE SUBMITTED TO THE OWNER'S **REVIEW. SUBMITTALS SHALL CONTAIN THE FOLLOWING:**

MANUFACTURER MILL REPORT DATA SHEET. DATA WITH STANDARD DEVIATION PER ACI 318 CHAPTER 5 BATCH CURVE DATA.

E SHALL BE ASTM C595 TYPE 1L WITH AN EQUIVALENT TOTAL ALKALI CONTENT AS NA20 NO

THE CONCRETE MIXTURES SHALL BE CERTIFIED TO HAVE A CHLORIDE ION CONTENT OF LESS HLORIDE WAS NOT ADDED DURING MANUFACTURE OF THE ADMIXTURE PRODUCT.

IN CONCRETE MIXTURES SHALL BE AS FOLLOWS:

ADMIXTURE PER ASTM C260. G ADMIXTURE PER ASTM C494, TYPE A.

XTURE PER ASTM C494, TYPE B. DMIXTURE PER ASTMC494, TYPE C.

G, RETARDING ADMIXTURE PER ASTM C494, TYPE D. , ACCELERATING ADMIXTURE PER ASTM C494, TYPE E.

DLDING AND CURING THREE SETS OF COMPRESSIVE STREGHT SPECIMENS, IN ACCORDANCE ACH CONCRETE MIX PLACED AS FOLLOWS:

FOR EACH 100 CUBIC YARDS, OR FRACTION THEREOF, OF CONCRETE

PER DAY. FPER 5000 SQUARE FEET, OR FRACTION THEREOF, OF

WALLS AND SLABS PLACED. TS FOR EACH MIX DESIGN USED OR ONE PER BATCH IF LESS THAN FIVE

LL PREPARE AND SUBMIT REINFORCEMENT SHOP DRAWINGS FOR REVIEW PRIOR TO ALLATION. DRAWINGS SHALL CLEARLY INDICATE ALL REINFORCEMENT LENGTHS, BENDS, COORDINATION WITH EMBEDMENTS AND DIMENSIONS IN ACCORDANCE WITH ACI 315.

HED BY THE STRUCTURAL STEEL CONTRACTOR SHALL BE SET BY TEMPLATE TO WITHIN 1/8 Y PLAN DIRECTION OF THE PIERS WITH THE PROPER STICKOUT FOR INSTALLATION OF FER TO DETAILS FOR EMBEDMENT DEPTHS.

IFER AT ALL EXPOSED CORNERS OF CONCRETE WALLS AND OTHER VERTICAL AND

OPENINGS, EMBEDDED ITEMS AS NOTED ON THE DRAWINGS OR MANUFACTURER CONTRACTORS RESPONSIBILITY TO COORDINATE WITH ALL TRADES TO ASSURE THAT ALL ND EMBEDDED ITEMS ARE ACCOUNTED FOR AND PROPERLY LOCATED.

CUTTING OF REINFORCMENT SHALL BE PERFORMED IN A 'COLD' STATE. THE CUTTING OR NFORCEMENT BY BURNING OR HEATING IS PROHIBITED.

PLICES SHALL DEVELOP 125 PERCENT OF THE TENSILE STRENGTH OF THE REBAR.

MOOTH FORM FINISH.

SPACING.

CATION FOR ITEMS OF WORK NOT COVERED BY THESE GENERAL NOTES.

FORCING DEVELOPMENT LENGTHS AND SPLICE LENGTHS AS NOTED IN THE FOLLOWING OTHERWISE:

TWEEN ADJACENT BARS BY 1'-0".

SYSTEM FOR DOWEL BARS SHALL BE HILTI RE-500-V3 EPOXY ADHESIVE ANCHORING E-APPROVED SUBSTITUTE.

TABLE 1 (IMPERIAL) MINIMUM LAP SPLICE AND ANCHORAGE DIMENSIONS

TOP BARS			OTHER BARS		
Έ	LAP	ANCH	BAR SIZE	LAP	ANCH
	25"	19"	#3	19"	15"
	33"	25"	#4	25"	19"
	41"	31"	#5	31"	24"
	49"	37"	#6	37"	29"
	71"	54"	#7	54"	42"
	81"	62"	#8	62"	48"
	91"	70"	#9	70"	54"
	102"	79"	#10	79"	61"
	114"	87"	#11	87"	67"

TABLE 1 NOTES

MULTIPLY THE TABLE VALUES BY 1.2 (3 BAR BUNDLES) AND 1.33 (4 BAR BUNDLES)

A 3 BAR DIAMETER MINIMUM CENTER-TO-CENTER SPACING AND A 50mm [2 INCH] SPLICE AND / OR EMBEDMENT DOES NOT CONFORM TO THESE REQUIREMENTS, TOR SHALL APPLY APPROPRIATE FACTORS IN COMPLIANCE WITH ACI 350 WITH RCHITECT-ENGINEER.

DIFFERENT SIZE BARS, USE THE LAP DIMENSION OF THE SMALLER BAR OR THE SION OF THE LARGER BAR. USE WHICHEVER DIMENSION IS LARGER.

ORCING IN SLABS, BEAMS OR MATS SHALL BE CONSIDERED TOP BARS THICKNESS OF THE CONCRETE BELOW THE BAR. HORIZONTAL REINFORCING IN NSIDERED TOP BARS.

ARS IN WALLS AND FOOTINGS TO MATCH HORIZONTAL REINFORCEMENT SIZE AND

TOPPING SLAB FOR PRECAST PLANK - GENERAL NOTES

1. TOPPING SLAB THICKNESS SHALL BE MEASURED AT THE POINT OF MAXIMUM PLANK CAMBER.

- 2. TOPPING SLAB SHALL BE FINISHED WITH A BROOM FINISH WITH STRIATIONS PARALLEL TO SLOPE.
- 3. TOPPING SLAB CONCRETE SHALL HAVE A 28 DAY COMPRESSIVE STRENGTH, f'c = 4,500 psi.
- 4. TOPPING SLAB COARSE AGGREGATE SIZE SHALL BE 1/2 INCH MAXIMUM.
- 5. TOPPING SLAB CONCRETE SHALL BE AIR ENTRAINED.
- 6. TOPPING SLAB CONCRETE SHALL INCLUDE A CONCRETE WATERPROOFING ADDITIVE. SEE SPECIFICATION.
- 7. TOPPING SLAB CONCRETE SHALL INCLUDE A SHRINKAGE REDUCING ADMIXTURE. ADMIXTURE SHALL BE EUCLID EUCON SRA-XT OR PRE-APPROVED SUBSTITUTE.
- 8. TOPPING SLAB SHALL RECEIVE A DISSIPATING CURING COMPOUND IMMEDIATELY AFTER FINISHING OR BE WATER CURED CONTINUOUSLY FOR NOT LESS THAN 7 DAYS.
- 9. SAWCUT AND TOOLED SLAB JOINTS SHALL BE AN NSF61 CERTIFIED, 1 COMPONENT, POLYURETHANE BASED, NON-SAG ELASTOMERIC SEALANT, LIMESTONE COLOR WITH BACKING ROD. JOINT SEALANT SHALL BE SIKA FLEX-1A OR PRE-APPROVED SUBSTITUTE.
- 10. PREMOLDED JOINT FILLER INCORPORATED INTO THE WORK SHALL BE AS SUPPLIED BY W. R. MEADOWS, INC, "CERAMAR", OR PRE-APPROVED SUBSTITUTE.
- 11. SAWCUT SLAB CONTROL JOINTS WITHIN 4 HOURS OF FIRST CONCRETE SET. REFER TO PLANS FOR LOCATIONS. SUBMIT CUTTING PLANS AND COORDINATION SCHEDULES FOR REVIEW.

SPECIAL INSPECTION - GENERAL NOTES

- 1. THE OWNER SHALL RETAIN A QUALIFIED TESTING AGENCY WITH CERTIFIED INSPECTORS TO PROVIDE SPECIAL INSPECTION SERVICES.
- 2. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE SCHEDULING OF INSPECTION SERVICES AND SHAL PROVIDE THE SPECIAL INSPECTOR WITH TIMELY ACCESS TO WORK AREAS REQUIRING INSPECTION.
- 3. THE CONTRACTOR SHALL PROMPTLY PROVIDE CORRECTIVE ACTION ON WORK NOT IN COMPLIANCE WIT THE CONTRACT DOCUMENTS AT NO ADDITIONAL COST TO THE OWNER.
- 4. WORK FOUND TO BE DEFECTIVE SHALL BE RE-INSPECTED AFTER REPAIRS OR CORRECTIVE MEASURES HAVE BEEN TAKEN.

SPECIAL INSPECTION - CONCRE	TE CONSTR	UCTION	
ITEM	TYPE OF INSPECTION	INSPECTOR	F
1 INSPECTION OF REINFORCING STEEL	PERIODIC	TESTING AGENCY	
2 INSPECTION OF REINFORCING STEEL WELDING			
3 INSPECTION OF BOLT PLACEMENT IN CONCRETE	CONTINUOUS	TESTING AGENCY	
4 VERIFICATION OF DESIGN MIX	PERIODIC	TESTING AGENCY	
5 SAMPLING AND TESTING OF CONCRETE	CONTINUOUS	TESTING AGENCY	
6 INSPECTION OF CONCRETE APPLICATION TECHNIQUES	CONTINUOUS	TESTING AGENCY	
7 INSPECTION OF CURING TECHNIQUES	PERIODIC	TESTING AGENCY	
8 INSPECTION OF PRESTRESSED CONCRETE	PERIODIC	TESTING AGENCY	
9 ERECTION OF PRECAST CONCRETE	PERIODIC	TESTING AGENCY	
10 VERIFICATION OF IN-SITU CONCRETE STRENGTH AND SHORING/FORM REMOVAL	PERIODIC	TESTING AGENCY	
11 INSPECT FORMWORK FOR SHAPE, LOCATION AND DIMENSIONS OF CONCRETE MEMBER BEING FORMED	PERIODIC	TESTING AGENCY	

REFER TO SPECIFICATION SECTIONS 03010 FOR CAST-IN-PLACE CONCRETE TESTING REQUIREMENTS.

SPECIAL INSPECTION - STRUCTURAL STEEL CONSTRUCT

VERIFICATION AND INSPECTION

- MATERIAL VERIFICATION OF HIGH-STRENGTH BOLTS, NUTS AND WASHERS:
- A) INDENTIFICATION MARKINGS TO CONFORM TO ASTM STANDARDS SPECIFIED IN THE APPROVED CONSTRUCTION DOCUMENTS.
- B) MANUFACTURER'S CERTIFICATE OF COMPLIANCE REQUIRED.
- INSPECTION OF HIGH-STRENGTH BOLTING:
- A) BEARING-TYPE CONNECTIONS.
- B) SLIP-CRITICAL TYPE CONNECTIONS
- 3. MATERIAL VERIFICATION OF STRUCTURAL STEEL:
- A) IDENTIFICATION MARKINGS TO CONFORM TO ASTM STANDARDS SPECIFIED IN THE APPROVED CONSTRUCTION DOCUMENTS.
- B) MANUFACTURER'S CERTIFIED MILL TEST REPORTS REQUIRED.
- 4. MATERIAL VERIFICATION OF WELD FILLER MATERIAL:
- A) INDENTIFICATION MARKINGS TO CONFORM TO ASTM SPECIFICATION IN THE APPROVED CONSTRUCTION DOCUMENTS.
- B) MANUFACTURER'S CERTIFICATE OF COMPLIANCE REQUIRED.

. INSPECTION OF WELDING: A) STRUCTURAL STEEL

- 1) COMPLETE AND PARTIAL JOINT PENETRATION GROOVE WELDS.
- 2) MULTIPASS FILLET WELDS.
- 3) SINGLE-PASS FILLET WELDS > 5/16".
- 4) SINGLE-PASS FILLET WELDS < 5/16".

U.S. STEEL SHAPES HAVE BEEN SPECIFIED ON THESE DRAWINGS. EQUIVALENT METRIC SECTIONS MAY BE PROPOSED BY DESIGN/BUILD CONTRACTOR FOR SUBSTITUTION. FINAL APPROVAL OF SHAPES IS BY OWNER AND OWNER'S ENGINEER. DESIGN/BUILD CONTRACTOR IS RESPONSIBLE FOR ALL ADDITIONAL STEEL TONNAGE COST DUE TO PROPOSED SUBSTITUTIONS.

	Solution Michigan
LL	HUBBELL, ROTH & CLARK, INC HUBBELL, ROTH & CLARK, INC CONSULTING ENGINEERS SINCE 1915 555 HULET DRIVE BLOOMFIELD HILLS, MICH. PHONE: (248) 454-6300 FAX (1st. Floor): (248) 454-6312 FAX (2nd. Floor): (248) 454-6359 WEB SITE: www.hrcengr.com
TH S REMARKS N/A	
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CONTINUOUS TESTING AGENCY	
CONTINUOUSTESTING AGENCYCONTINUOUSTESTING AGENCYPERIODICTESTING AGENCY	CITY OF ALPENA WATER PRODUCTION PLANT CLEARWELL REPLACEMENT & INFRASTRUCTURE IMPROVEMENTS
	STRUCTURAL GENERAL NOTES HRC JOB NO. 20220751 SCALE AS NOTED

ORIGINAL PLOT SIZE: ARCH D (24.00 X 36.00 INCHES)

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DECEMBER 2023

	STRUCTURAL STEEL - GENERAL NOTES
1.	THE CONTRACTOR SHALL BECOME FAMILIAR OF THE EXISTING FIELD CONDITIONS, TAKE NECESSARY MEASUREMENTS OF EXISTING CONDITIONS AND VERIFY ALL DIMENSIONS PRIOR TO MOBILIZATION, DETAILING, FABRICATING AND EXECUTION OF NEW WORK. THE CONTRACTOR SHALL REPORT ANY DISCREPANCIES OR CONDITIONS TO THE ARCHITECT-ENGINEER THAT WOULD PRECLUDE THE SUCCESSFUL EXECUTION OF THE WORK.
2.	STRUCTURAL STEEL CONTRACTOR / FABRICATOR SHALL SUBMIT COMPLETE AND CHECKED ERECTION DRAWINGS WITH EACH STEEL SHOP DRAWING SUBMITTAL. SUBMITTALS MUST BE MADE PRIOR TO FABRICATION. PREFIX ALL ERECTION DRAWINGS WITH THE LETTER 'E'. RESUBMITTALS OF THE SAME ERECTION DRAWINGS OR CORRECTED DRAWINGS MUST INCLUDE THE CORRESPONDING 'E-SHEET'. SHOP DRAWING SUBMITTALS THAT DO NOT INCLUDE THE CORRESPONDING 'E-SHEET' IS CAUSE FOR REJECTION OF THE SUBMITTAL.
3.	SUBSEQUENT SUBMITTAL AND REVIEW OF 'CORRECTED' SHOP DRAWINGS SHALL INCLUDE APPROPRIATE E-SHEETS WITH EACH REVISION 'CLOUDED' TO FACILITATE SUBMITTAL REVIEW.
4.	THE ENGINEERS SIGNATURE ON THE SHOP DRAWINGS IS TO BE INTERPRETED ONLY AS A REVIEW OF THE GENERAL FABRICATION DESIGN REQUIREMENTS. THE SIGNATURE DOES NOT RELIEVE THE CONTRACTOR OF THE NECESITY TO CORRECT DETAILS ON THE DRAWINGS OR COMPLETED WORK IN THE FIELD AS MAY THEREAFTER BE FOUND TO BE DEFICIENT. THE CONTRACTOR IS RESPONSIBLE FOR ALL DIMENSIONS NOTED ON THE SHOP DRAWINGS ALONG WITH ALL SHOP / FIELD FABRICATION ERRORS.
5.	ALL WORK SCHEDULES, CONSTRUCTION MATERIAL HANDLING INCLUDING LAYDOWN AREAS AND ACTIVITIES SHALL BE COORDINATED WITH THE OWNER OR DESIGNATED OWNERS REPRESENTATIVE IN ADDITION TO OTHER CONTRACTUAL WORK THAT MAY BE IN PROCESS IN THIS AREA. IN NO CASE SHALL CONSTRUCTION ACTIVITIES INTERFERE WITH NORMAL PLANT OPERATIONS.
6.	SCALES NOTED ON THE DRAWINGS ARE FOR GENERAL INFORMATION ONLY. NO DIMENSIONAL INFORMATION SHALL BE OBTAINED BY DIRECT SCALING OF THE DESIGN DRAWINGS (ELECTRONIC OR OTHER MEANS).
7.	THE STRUCTURAL DOCUMENTS AND SPECIFICATIONS ARE FOR DEVELOPMENT AND PLACEMENT OF STRUCTURAL COMPONENTS RELATED TO THIS WORK ONLY. MEANS-AND-METHODS FOR ALL CONSTRUCTION WORK INCLUDING BUT NOT LIMITED TO TEMPORARY BRACING, CABLES, SHORING OR OTHER MEANS FOR THE SAFE ERECTION OF THE STRUCTURE(S) IS THE SOLE RESPONSIBILITY OF THE CONTRACTOR. THE STRUCTURE IS NOT CONSIDERED STABLE UNTIL ALL FINAL CONNECTIONS ARE COMPLETE.
8.	COORDINATE THE REMOVAL OF ANY DEMOLISHED MATERIAL RELATED TO THIS WORK WITH THE OWNER OR OWNER'S REPRESENTATIVE.
9.	DESIGN, DETAILING, FABRICATION AND ERECTION OF STRUCTURAL STEEL SHALL CONFORM TO THE FOLLOWING PUBLICATIONS EXCEPT AS SPECIFICALLY INDICATED IN THE CONTRACT DOCUMENTS:
	A. AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC) MANUAL OF STEEL CONSTRUCTION
	(14th EDITION-ASD) INCLUDING: -AISC SPECIFICATION FOR STRUCTURAL STEEL BUILDINGS -RCSC SPECIFICATION FOR STRUCTURAL JOINTS USING ASTM A325 OR A490 BOLTS B AMERICAN WELDING SOCIETY STRUCTURAL WELDING CODE (2006 D1 1)
	C. OSHA - 29 CFR PART 1926 - SAFETY STANDARDS FOR STEEL ERECTION, FINAL RULE.
10.	STRUCTURAL STEEL SHALL CONFORM TO THE FOLLOWING ASTM SPECIFICATION U.N.O.:
	A. W & SPLIT TEES CUT FROM W SHAPES -ASTM A992 GR 50 OR A572 GR 50 B. TUBING - SQUARE AND RECTANGULAR -ASTM A500 GR B - 46 KSI
	C. TUBING - ROUND -ASTM A500 GR B - 42 KSI D. ROUND PIPE -ASTM A53 GRADE B E ANGLES CHANNELS PLATES BARS AND -ASTM A992 GR 50
	E. ANGLES, CHANNELS, PLATES, BARS AND -ASTM A992 GR 50 BASE PLATES F. GUSSET PLATES -ASTM A572 GR 50
	G. ANCHOR RODS -ASTM A1554 GR 36
11.	ALL STRUCTURAL STEEL BOLTING SHALL USE ASTM A325 HIGH TENSILE BOLTS THAT ARE FULLY TIGHTENED USING THE "TURN OF THE NUT" METHOD WITH A HARDENED WASHER UNDER THE TURNED ELEMENT AND HEAVY HEX NUTS. LOCK WASHERS AND LOCK NUTS ARE STRICTLY PROHIBITED. SNUG TIGHT BOLTING IS NOT PERMITTED. ADDITIONALLY THE USE OF 3/4" MACHINE BOLTS FOR STRUCTURAL CONNECTIONS IS PROHIBITED. BOLTED CONNECTIONS SHALL BE DESIGNED WITH 3/4 INCH OR LARGER DIAMETER A325-N BEARING TYPE CONNECTIONS, WITH THREADS INCLUDED IN THE SHEAR PLANE, OR 3/4 INCH OR LARGER DIAMETER A325-SC SLIP-CRITICAL CONNECTIONS, U.N.O. DO NOT MIX BOLT TYPES OR BOLT DIAMETERS IN A CONNECTION. USE UNIFORM BOLT DIAMETERS AND TYPE THROUGHOUT THE PROJECT.
12.	UNLESS OTHERWISE NOTED OR DETAILED, DESIGN ALL BEAM CONNECTIONS TO CONFORM TO AISC STANDARD TWO ANGLE WEB CONNECTIONS, CAPABLE OF SUPPORTING 50% OF THE BEAM'S TOTAL UNIFORM LOAD CAPACITY (SPAN TIMES AISC TABULATED VALUE FOR ALLOWABLE UNIFORM LOAD IN KIPS FOR BEAMS LATERALLY SUPPORTED). IN NO CASE SHALL THE BEAM CONNECTION CAPACITY BE LESS THAN ONE-THIRD (1/3) THE CALCULATED SHEAR CAPACITY OF THE MEMBER.
13.	PROVIDE BEARING TYPE BOLTING USING VALUES FOR THREADS IN THE SHEAR PLANE.
14.	SHORT HORIZONTAL SLOTS MAY BE USED IN LIEU OF STANDARD HOLES AT THE FOLLOWING CONNECTIONS:
15.	A. IN THE OUTSTANDING LEGS OF DOUBLE ANGLE BEAM CONNECTIONS TO GIRDERS AND COLUMNS. THE MINIMUM END CONNECTION OF ANY MEMBER SHALL BE MADE WITH TWO (2) A325 BOLTS OR EQUIVALENT WELD. MINIMUM BOLT DIAMETER SHALL BE 19mm [3/4 INCH] UNLESS NOTED.
16.	ALL WORK POINTS SHALL BE AT THE INTERSECTION OF THE NEUTRAL AXIS OF INTERSECTING MEMBERS.
17.	ALL WELDING SHALL BE PERFORMED BY CERTIFIED WELDERS AND IN ACCORDANCE WITH THE AWS D1.1 "STRUCTURAL WELDING CODE."
18.	ELECTRODES FOR WELDING: E70XX SERIES, LOW HYDROGEN FOR SHIELDED METAL ARC GAS, GAS METAL ARC OR FLUX-CORED ARE WELDING PROCESSES AND E7X FOR SUBMERGED ARC WELDING UNLESS NOTED OTHERWISE.
9.	STORE ELECTRODES IN ACCORDANCE WITH SPECIFICATIONS AND AWS REQUIREMENTS.
20.	FILLET WELDS SHALL BE STOPPED SHORT OF A PLATE OR MEMBER EDGE OR PROVIDE AN END RETURN. FOR FILLET WELDS STOPPED SHORT, THE WELD TERMINATION DISTANCE FROM THE EDGE SHALL BE A MINIMUM OF THE WELD SIZE. FOR FILLET WELDS WITH AN END RETURN, THE RETURN LENGTH SHALL NOT EXCEED FOUR TIMES THE SIZED OF THE WELD. REFER TO AWS REQUIREMENTS.
21.	OVERLAPPING OF WELDS BETWEEN ADJACENT MEMBERS IS STRICTLY PROHIBITED. PROVIDE PROPER OFFSET DISTANCES TO ALLOW SUFFICIENT ROOM FOR ADJACENT WELDS.
22.	SHOP CONNECTIONS GENERALLY SHALL BE WELDED AND FIELD CONNECTIONS SHALL BE HIGH-STRENGTH BOLTED UNO.
23. 24.	MINIMUM FILLET WELD SIZE SHALL BE 3/16 INCHES. REMOVE ALL EXISTING PAINT, DIRT, RUST OR OTHER SURFACE COATINGS FROM STEEL SURFACES THAT WILL RECEIVE WELD. IN ADDITION TO STRENGTH WELDS, STRUCTURAL STEEL EXPOSED TO WEATHER SHALL HAVE CONTINUOUS SEAL WELDS AT ALL JOINTS (INCLUDING ALL CONNECTION MATERIAL)
25.	ADD AN EXOTHERMIC WELD AT EACH END OF A 4/0 COPPER CONDUCTOR TO 19 [.75"] x 3048 [10'-0"] COPPER WELD GROUND ROD 610 [24"]
26.	ALL STEEL SHALL BE HOT DIPPED GALVANIZED UNLESS NOTED OTHERWISE OR DIRECTED BY THE OWNER. BOLTED HOLES SHALL BE
27.	ANCHOR BOLTS, SETTING DIAGRAMS, AND TEMPLATES SHALL BE SUPPLIED BY THE STEEL CONTRACTOR AND SET PLUMB AND VERTICAL BY THE FOUNDATION CONTRACTOR. LEVELING NUTS AND/OR LEVELING PLATES SHALL BE USED FOR LEVELING COLUMN BASE PLATES.
28.	GROUT COLUMN BASE PLATES ONLY AFTER ALL STEEL HAS BEEN ERECTED, PLUMBED AND SQUARED. BASE PLATE GROUT AND GROUT PADS IN GENERAL (UNO) SHALL CONSIST OF NON-SHRINK, NON-METALLIC GROUT WITH A MINIMUM
29.	ALL PROJECTED CORNERS, BURRS, EXPOSED EDGES AND SHARP CORNERS OF STEEL SHALL BE GROUND SMOOTH
<u>3</u> 0.	COORDINATE ALL PAINTING REQUIREMENTS WITH SPECIFICATIONS/ SECTION 09900. CONTRACTOR SHALL MAKE PROVISIONS FOR PAINT
31.	I OUCH-UP IN FIELD. PROVIDE SEPARATE FIELD DETAIL SHEETS ALONG WITH CORRESPONDING ERECTION DRAWINGS ('E-SHEETS') FOR ALL FIELD WORK
32.	DETAILS. FLAME CUTTING OF MEMBERS AND HOLES IS STRICTLY PROHIBITED. PLUG WELD, GRIND AND RE-DRILL HOLES THAT DO NOT LINE UP (MISFABRICATED). REAM UNDERSIZED HOLES. CONTACT OWNERS REPRESENTATIVE OR ARCHITECT-ENGINEER FOR CONDITIONS WHERE
33.	MEMBER FIT-UP REQUIRES FIELD MODIFICATION. SEE SPECIFICATIONS FOR FURTHER INFORMATION. THE USE OF ALTERNATIVE SHAPES MUST BE PRESENTED AS AN ALTERNATE TO THE BASE BID AND PRESENTED BEFORE CONTRACT AWARD
34.	FIELD VERIEV EXISTING CONDITIONS AT TIE-IN POINTS TO THE EXISTING STRUCTURE AND REPORT INTERFERENCES OR DISCREPANCIES IN

CLEARWELL LEAK TESTING - GENERAL NOTES

- 1. THE CLEARWELL TANK SHALL BE TESTED FOR WATERTIGHTNESS PRIOR TO BEING PLACED INTO SERVICE. SEE SPECIFICATION SECTION 03300 FOR TEST REQUIREMENTS.
- 2. TANK CELLS "A" AND "B" SHALL BE TESTED SEPERATELY.
- 3. TANK PRECAST ROOF PANELS AND TANK ROOF TOPPING SLAB SHALL BE IN PLACE FOR TANK LEAK TESTING.

DESIGN CRITERIA

- 1. GOVERNING BUILDING CODE: MICHIGAN BUILDING CODE, 2015.
- 2. ALL DESIGN, MATERIAL AND WORKMANSHIP SHALL CONFORM TO THE MINIMUM REQUIREMENTS FOUND IN THE GOVERNING CODES AND ASSOCIATED REFERENCED STANDARDS.
- 3. ALL LOADS PROVIDED ARE SERVICE LEVEL LOADS EXCEPT FOR WIND AND
- SEISMIC LOADS.

TANK ROOF DESIGN LOADS	
	125 PSF
8" SOLID PRECAST PLANK	100 PSF
6" CIP TOPPING SLAB	75 PSF
INSULATION AND ROOFING	4 PSF
TOTAL DEAD LOAD	179 PSF
SNOW LOAD CRITERIA:	
GROUND SNOW LOAD, Pg	40 PSF
SNOW EXPOSURE FACTOR, Ce	1.0
SNOW IMPORTANCE FACTOR, IS	1.2
TANK FLAT ROOF SNOW LOAD, Pf	40.3 PSF
WIND LOAD CRITERIA	
RISK CATEGORY	IV
BASIC WIND SPEED, V	120 MPH
COMPONENT & CLADDING PROCEDURE	SIMPLIFIED
SEISMIC LOAD CRITERIA	
RISK CATEGORY	IV
SEISMIC IMPORTANCE FACTOR, le	1.50
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						\bigcirc ESTIMATE \equiv WATER EI
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TANK WALL LOADING DIAGRAM

LATERAL FORCE

FOLLOW XYPEX REPAIR PROCEDURE FOR NO WATER FLOW PLAN DETAIL OF WALL WITH STATIC CRACK GREATER THAN 0.4mm NO WATER	Solution of Michigan
INJECT CRACK W/ URETHANE AS REQUIRED FOR HIGH HEAD FLOW Image: state of the state o	HUBBELL, ROTH & CLARK, INC HUBBELL, ROTH & CLARK, INC CONSULTING ENGINEERS SINCE 1915 555 HULET DRIVE BLOOMFIELD HILLS, MICH. PHONE: (248) 454-6300 FAX (1st. Floor): (248) 454-6312 FAX (2nd. Floor): (248) 454-6359 WEB SITE: www.hrcengr.com
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	CITY OF ALPENA WATER PRODUCTION PLANT CLEARWELL REPLACEMENT & INFRASTRUCTURE INFRASTRUCTURE IMPROVEMENTS 1300 S STATE AVE, ALPENA, MI 49707 ALPENA COUNTY MICHIGAN STRUCTURAL GENERAL NOTES HRC JOB NO. SCALE 20220751 AS NOTED DATE SHEET NO. CLA



<u>PLAN KEY NOTES</u>

- 1 CONCRETE FILL SHALL INCLUDE SYNTHETIC MACRO FIBERS AT A DOSAGE RATE OF 5.0 POUNDS PER CUBIC YARD. FINISH CONCRETE FILL TO A SMOOTH TROWEL FINISH. ROUGHEN CONCRETE SUBSTRATE FOR A BONDED INTERFACE WITH THE MAT. MACRO FIBERS TO BE EUCLID CHEMICAL TUF-STRAND SF OR PRE-APPROVED SUBSTITUTE.
- 2 THE THICKNESS OF THE CONCRETE FILL WILL VARY WITH THE SLOPE OF THE MAT. MAINTAIN A 2 INCH THICK CONCRETE FILL ALONG THIS EDGE.
- 3 MAT CONTROL JOINT.
- 4 MAT CONSTRUCTION JOINT.
- 5 WALL CONTROL JOINT.
- 6 WALL CONSTRUCTION JOINT. SEE DETAIL 2/S-10 AT CORNER. SEE DETAIL 3/S-10 AT TEE INTERSECTION.
- 7 EXISTING CLEARWELL #1 TO REMAIN IN SERVICE UNTIL THE NEW CLEARWELL HAS BEEN PLACED IN SERVICE.
- 8 EXISTING CLEARWELL #2 SHALL BE SCHEDULED FOR DEMOLITION AS REQUIRED TO CONSTRUCT THE NEW CLEARWELL AND PLACE IT IN SERVICE.
- 9 FULL DEPTH VERTICAL SAWCUT WALL OF EXISTING CLEARWELL #2.
- 10 FULL DEPTH SAWCUT ROOF STRUCTURE OF EXISTING CLEARWELL #2 ALONG WALLS WHERE SHOWN. SHORE ROOF SLAB FRAMING AS REQUIRED TO PREVENT UNCONTROLLED COLLAPSE.
- 11 REMOVE EXISTING CLEARWELL #2 ROOF SLAB FRAMING IN SECTIONS AND BREAK UP AWAY FROM EXISTING CLEARWELL #1.
- 12 DEMOLISH COLUMNS IN EXISTING CLEARWELL #2. 12 COLUMNS TO BE DEMOLISHED.
- 13 FULL DEPTH SAWCUT COLUMNS AT TOP OF TRAPAZOIDAL COLUMN PEDESTALS. COLUMN PEDESTALS TO BE ABANDONED IN PLACE.
- 14 DEMOLISH EXISTING CLEARWELL #2 WALL TO 3" ABOVE TANK BASE SLAB. REMAINING WALL SHALL BE TRIMMED WITH A FULL DEPTH HORIZONTAL SAWCUT. NO REINFORCEMENT SHALL PROJECT ABOVE THE SAWCUT.
- 15 CHIP AND GRIND WALL OR SLAB FLUSH WITH REMAINING EXISTING STRUCTURE.
- 16 FULL DEPTH VERTICAL SAWCUT WALL OF EXISTING CLEARWELL #1.
- 17 FULL DEPTH SAWCUT ROOF STRUCTURE OF EXISTING CLEARWELL #1 ALONG WALLS WHERE SHOWN. SHORE ROOF SLAB FRAMING AS REQUIRED TO PREVENT UNCONTROLLED COLLAPSE.
- 18 REMOVE EXISTING CLEARWELL #1 ROOF SLAB FRAMING IN SECTIONS AND BREAK UP AWAY FROM EXISTING FILTER BUILDING.
- 19 DEMOLISH COLUMNS IN EXISTING CLEARWELL #1 WHERE INDICATED. 14 COLUMNS TO BE DEMOLISHED.
- 20 DEMOLISH EXISTING CLEARWELL #1 WALL TO 3" ABOVE TANK BASE SLAB. REMAINING WALL SHALL BE TRIMMED WITH A FULL DEPTH HORIZONTAL SAWCUT. NO REINFORCEMENT SHALL PROJECT ABOVE THE SAWCUT.
- 21 EXISTING WALL SEGMENT TO REMAIN. SAWCUT TOP OF WALL TO EL. 592.50 AT BUILDING EAST WALL TO 592.25 10'-4" EAST OF BUILDING WALL AND TEMPORARILY SHORE WALL UNTIL BACKFILL IS PLACED ON BOTH SIDES. CORE HOLE THROUGH WALL AS REQUIRED FOR NEW PIPING.
- 22 BULK HEAD OPENINGS UNTIL FLOWABLE FILL SETS.
- 23 FLOWABLE FILL PLACED IN 2'-0" MAXIMUM THICKNESS LIFTS. FILL TO UNDERSIDE OF FILTER TANK SLAB.
- 24 DEMOLISH EXISTING WALL TO ELEVATION 584.00. REMAINING WALL SHALL BE TRIMMED WITH A FULL DEPTH HORIZONTAL SAWCUT AT ELEVATION 584.00. NO REINFORCEMENT SHALL PROJECT ABOVE THE SAWCUT.
- 25 REMOVE WALL TO TOP OF TANK BASE SLAB.
- 26 FLOWABLE FILL 4'-0" WIDE INSTALLED IN 2'-0" MAXIMUM LIFTS. PIPE PASSING THROUGH FLOWABLE FILL TO BE CONTAINED IN A SINGLE LIFT. FLOWABLE FILL TO BEAR ON ROCK OR CLEARWELL BASE SLAB AND EXTEND TO ELEVATION 584.00.
- 27 TOP MAT BENT DOWEL BAR TO HAVE VARYING LENGTHS OF: 6'-9" AND 5'-9" 5'-9" STAGGER DOWEL BARS ALTERNATING SPACING. LAP TOP MAT BARS WITH DOWEL BARS 4'-1" MINIMUM.
- BOTTOM MAT BENT DOWEL BAR TO HAVE VARYING LENGTHS OF: 5'-1" AND 4'-1" 4'-1" STAGGER DOWEL BARS ALTERNATING SPACING. LAP BOTTOM MAT BARS WITH DOWEL BARS 3'-1" MINIMUM.
- 29 UNDERDRAIN WITH INVERT AT 0.75' ABOVE EXISTING TANK BASE SLAB. SEE DETAIL 4/S-4. TIE IN TO TANK PERIMETER DRAIN. PROVIDE SLEEVE FOR UNDERDRAIN THROUGH FLOWABLE FILL AT EXISTING TANK SOUTH WALL.
- 30 MIOSHA COMPLIANT, FS INDUSTRIES STAINLESS STEEL, SERIES F, FIXED LADDER WITH MOUNTING HARDWARE.
- 31 SAWCUT OPENING THROUGH EXISTING WALL 3'-0" AND 10'-0"± HIGH FROM TOP OF TANK BASE SLAB TO 6'-8" ABOVE GALLERY FLOOR (EL 594.75') CENTER 3'-0" OVER EXISTING 16" DIA PIPE.
- 32 CORE HOLE THROUGH EXISTING WALL FOR UNDERDRAIN.

Ø	A City of MICHIGAN
HUBBEL	L, ROTH & CLARK, INC ING ENGINEERS SINCE 1915
555 HULET DR BLOOMFIELD H	IVE P.O. BOX 824 HILLS, MICH. 48303 - 0824
PHONE: (FAX (1st. Floo FAX (2nd. Floo WEB SITE:	248) 454-6300 r): (248) 454-6312 r): (248) 454-6359 www.hrcengr.com
02-19-24 12-29-23	BIDS EGLE SUBMITTAL
12-14-23 DATE	OWNER REVIEW ADDITIONS AND/OR REVISIONS
DESIGNED	F.S. G.H.
CHECKED	F.S.
APPROVED	Т.G.М.
WATER CLEARV IN	CITY OF ALPENA R PRODUCTION PLANT VELL REPLACEMENT & FRASTRUCTURE MPROVEMENTS

	1300 S STATE AVE, ALPENA, MI 4970)7
LPENA	COUNTY	MICHIGA

STRUCTURAL
FOUNDATION PLAN

HRC JOB NO.	SCALE
20220751	AS NOTED
DATE	SHEET
DECEMBER 2023	NO. S-2 OF
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<u>LEGEND</u>

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------ NEW CONSTRUCTION

----- NEW CONSTRUCTION FOUNDATION

----- NEW CONSTRUCTION UNDERDRAIN

//////// EXISTING TO BE DEMOLISHED





GRATING NOTES

- 1. GRATING SHALL BE OF WELDED STEE GALVANIZED AFTER FABRICATION.
- 2. GRATING AND HARDWARE SHALL BE A OR APPROVED EQUAL.
- 3. GRATING SHALL BE GALVANIZED STEI LUGS AT HOLD DOWN LOCATIONS.
- 4. PROVIDE TWO (2) HOLD DOWN LUGS F
- FASTEN EACH LUG WITH A 3/8" DIAME5. SUBMIT SHOP DRAWINGS THAT INCLU
- AND FASTENER DATA.
- 6. COORDINATE GRATING HOLD DOWN L FABRICATION THROUGH BOLT THROU
- 7. LOAD BAND GRATING AT PANEL ENDS

	·
PLAN KEY NOTES 1 CONTRACTOR SHALL VERIFY HATCH OPENING WITH APPROVED HATCH SHOP DRAWINGS BEFORE CASTING HATCH CURB. 2 PROVIDE STANDARD 90° HOOK FOR ALL TOPPING SLAB REINFORCEMENT AT TANK WALLS. 3 TOPPING SLAB CONTROL JOINT. 4 TOPPING SLAB CONSTRUCTION JOINT. 5 TOPPING SLAB #5@6" BENT DOWEL BAR TO HAVE VARYING LENGTHS OF 3'-9" 3'-9" AND 4'-9". STAGGER DOWEL BARS ALTERNATING SPACING.	Solution of Michigan
	HUBBELL, ROTH & CLARK, INC CONSULTING ENGINEERS SINCE 1915 555 HULET DRIVE BLOOMFIELD HILLS, MICH. PHONE: (248) 454-6300 FAX (1st. Floor): (248) 454-6312 FAX (2nd. Floor): (248) 454-6359 WEB SITE: www.hrcengr.com
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TOS EL 599'-1 1/2" UNO	
STEEL CONSTRUCTION AND SHALL BE HOT DIP ON. IL BE AS MANUFACTURED BY INDIANA GRATING INC. O STEEL 19W4 1 1/2"x3/16" BEARING BARS WITH WELD NS. LUGS PER SUPPORT LOCATION PER GRATING PANEL. DIAMETER GALVANIZED BOLT AND LOCKING NUT. INCLUDE PANEL LAYOUT, GRATING, HOLD DOWN LUG	CITY OF ALPENA WATER PRODUCTION PLANT CLEARWELL REPLACEMENT & INFRASTRUCTURE IMPROVEMENTS
OWN LUG LOCATIONS WITH STRUCTURAL STEEL HROUGH FLANGES OF SUPPORTING MEMBERS. ENDS.	1300 S STATE AVE, ALPENA, MI 49707 ALPENA COUNTY MICHIGAN STRUCTURAL ROOF AND PLATFORM PLANS
3/8" = 1' - 0" $0 1 2 4 6$ $0 2 4 8 16 24$ $3/32" = 1' - 0"$	HRC JOB NO. 20220751 SCALE AS NOTED DATE DECEMBER 2023 SHEET NO. S-3 OF

ORIGINAL PLOT SIZE: ARCH D (24.00 X 36.00 INCHES)

ELEVATION, SECTIONS AND DETAILS KEY NOTES

- 1 FOUNDATION UNDERDRAIN SHALL CONSIST OF 6" DIAMETER CORRUGATED HDPE PIPE WITH FITTINGS EMBEDDED IN CLEAN (WASHED) PEA GRAVEL WRAPPED IN MIRAFI 140N NON-WOVEN FILTER FABRIC.
- 2 PROVIDE 2 ADDITIONAL #6 VERTICAL BARS WITH MATCHING BENT DOWELS FROM MAT AND ROOF SLAB EACH SIDE OF WALL PIPE AND EACH FACE OF WALL.
- 3 TERMINATE WALL WATERPROOFING MEMBRANE 3" BELOW FINISH GRADE. SEE CIVIL DRAWINGS FOR GRADE ELEVATIONS. SECURE TOP EDGE OF MEMBRANE WITH UV RESISTANT TERMINATION BARS, SEALANT AND/OR MASTIC POINTING. FASTEN BARS WITH HILTI STAINLESS STEEL POWDER ACTUATED X-CR FASTENERS AT 6" CENTER TO CENTER SPACING.
- 4 SEE PROCESS DRAWINGS FOR PIPE WALL PENETRATION/OPENING

ORIGINAL	PLOT	SIZE:	ARCH	D	(24.00	Х	36.00	INCHES)	
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DECEMBER 2023

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Solution Michigan
HUBBELL, ROTH & CLARK, INC CONSULTING ENGINEERS SINCE 1915555 HULET DRIVE BLOOMFIELD HILLS, MICH.P.O. BOX 824 48303 - 0824PHONE: (248) 454-6300 FAX (1st. Floor): (248) 454-6312 FAX (2nd. Floor): (248) 454-6359Image: Consultance of the second
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APPROVED T.G.M.
CITY OF ALPENA WATER PRODUCTION PLANT CLEARWELL REPLACEMENT & INFRASTRUCTURE IMPROVEMENTS
ALPENA COUNTY MICHIGAN STRUCTURAL SECTIONS AND DETAILS

ELEVATION KEY NOTES

- 1 FOUNDATION UNDERDRAIN SHALL CONSIST OF 6" DIAMETER CORRUGATED HDPE PIPE WITH FITTINGS EMBEDDED IN CLEAN (WASHED) PEA GRAVEL WRAPPED IN MIRAFI 140N NON-WOVEN FILTER FABRIC.
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Solution Michigan
HUBBELL, ROTH & CLARK, INC HUBBELL, ROTH & CLARK, INC CONSULTING ENGINEERS SINCE 1915 555 HULET DRIVE BLOOMFIELD HILLS, MICH. PHONE: (248) 454-6300 FAX (1st. Floor): (248) 454-6312 FAX (2nd. Floor): (248) 454-6359 WEB SITE: www.hrcengr.com
02-19-24 BIDS 12-29-23 EGLE SUBMITTAL 12-14-23 OWNER REVIEW DATE ADDITIONS AND/OR REVISIONS DESIGNED F.S. DRAWN G.H. CHECKED E.S.
APPROVED T.G.M.
CITY OF ALPENA WATER PRODUCTION PLANT CLEARWELL REPLACEMENT & INFRASTRUCTURE IMPROVEMENTS
1300 S STATE AVE, ALPENA, MI 49707 ALPENA COUNTY MICHIGAN STRUCTURAL SECTIONS AND DETAILS
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ORIGINAL PLOT SIZE: ARCH D (24.00 X 36.00 INCHES)

ELEVATION KEY NOTES

- 1 FOUNDATION UNDERDRAIN SHALL CONSIST OF 6" DIAMETER CORRUGATED HDPE PIPE WITH FITTINGS EMBEDDED IN CLEAN (WASHED) PEA GRAVEL WRAPPED IN MIRAFI 140N NON-WOVEN FILTER FABRIC.
- 2 TERMINATE WALL WATERPROOFING MEMBRANE 3" BELOW FINISH GRADE. SEE CIVIL DRAWINGS FOR GRADE ELEVATIONS. SECURE TOP EDGE OF MEMBRANE WITH UV RESISTANT TERMINATION BARS, SEALANT AND/OR MASTIC POINTING. FASTEN BARS WITH HILTI STAINLESS STEEL POWDER ACTUATED X-CR FASTENERS AT 6"

12

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ELEVATION KEY NOTES

- PROVIDE 2 ADDITIONAL #6 VERTICAL BARS WITH MATCHING BENT DOWELS FROM MAT AND ROOF SLAB EACH SIDE OF WALL PIPE AND
- TERMINATE WALL WATERPROOFING MEMBRANE 3" BELOW FINISH GRADE. SEE CIVIL DRAWINGS FOR GRADE ELEVATIONS. SECURE TOP EDGE OF MEMBRANE WITH UV RESISTANT TERMINATION BARS, SEALANT AND/OR MASTIC POINTING. FASTEN BARS WITH HILTI STAINLESS STEEL POWDER ACTUATED X-CR FASTENERS AT 6"
- SEE PROCESS DRAWINGS FOR PIPE WALL PENETRATION/OPENING REQUIREMENTS.

ORIGINAL PLOT SIZE: ARCH D (24.00 X 36.00 INCHES)

KEY NOTES

- 1 EXISTING TANK WALLS ARE SOCKETED INTO ROCK. THE DEPTH OF THE SOCKET IS UNKNOWN.
- 2 FLOWABLE FILL IN 2'-0" MAXIMUM THICKNESS LIFTS. CURE EACH LIFT A MINIMUM OF 7 DAYS BETWEEN LIFTS.

EL 601.75' VENT AND FILL HOLES WITH STAND PIPES AS REQUIRED TO PLACE FLOWABLE FILL TO UNDERSIDE OF SLAB. PATCH HOLES ON COMPLETION OF FLOWABLE FILL PLACEMENT. MAXIMUM HOLE SIZE TO BE NO GREATER THAN 6" DIAMETER.

- 4 BULKHEAD OPENINGS FOR EACH FLOWABLE FILL LIFT.
- TANK CELL ROOF SLAB TO BE DEMOLISHED. TANK CELL WALL TO BE DEMOLISHED.
- 7 TANK CELL COLUMN TO BE DEMOLISHED.

8 30" SQUARE FULL DEPTH SAWCUT TO REMOVE EXISTING 16" DIAMETER FLANGED WALL PIPE.

- 9 TERMINATE WALL WATERPROOFING MEMBRANE 3" BELOW FINISH GRADE. SEE CIVIL DRAWINGS FOR GRADE ELEVATIONS. SECURE TOP EDGE OF MEMBRANE WITH UV RESISTANT TERMINATION BARS, SEALANT AND/OR MASTIC POINTING. FASTEN BARS WITH HILTI STAINLESS STEEL POWDER ACTUATED X-CR FASTENERS AT 6" CENTER TO CENTER SPACING.
- PROVIDE 1 ADDITIONAL #5 VERTICAL BAR WITH LAPPING DOWEL ANCHORED INTO EXISTING SLAB, EACH SIDE OF PIPE AND EACH FACE OF WALL.
- 11 PROVIDE SIKA/GREENSTREAK HYDROTITE CS-1030-M WATERSTOP 6" IN FROM END OF NEW WALL. INSTALL WATERSTOP IN COMPLIANCE WITH THE MANUFACTURERS REQUIREMENTS.
- 12 DRILL AND ADHESIVE ANCHOR #4 DOWEL BARS WITH STANDARD 90° HOOK AT 12" CENTER TO CENTER SPACING VERTICALLY.

EL 592.25'

EL 580.50' FIELD

VERIFY

3/16" = 1'-0

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HUBBEL CONSULTI 555 HULET DRI BLOOMFIELD H PHONE: (2 FAX (1st. Floor) FAX (2nd. Floor) WEB SITE: 1	C C C C C C C C	ARK, INC SINCE 1915 P.0. BOX 824 48303 - 0824
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HRC JOB NO.	SCALE
20220751	AS NOTED
DATE	SHEET
DECEMBER 2023	NO. S-8 OF
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<u>LEGEND</u>

NEW CONSTRUCTION

//// EXISTING TO BE DEMOLISHED

——————— EXISTING TO REMAIN

ORIGINAL PLOT SIZE: ARCH D (24.00 X 36.00 INCHES)

MICHIGAN

ORIGINAL PLOT SIZE: ARCH D (24.00 X 36.00 INCHES)

ORIGINAL PLOT SIZE: ARCH D (24.00 X 36.00 INCHES)

- 1 CONSTRUCTION JOINT WATERSTOP SHALL BE SIKA/GREENSTREAK HYDROTITE CJ-1030-M WATERSTOP. INSTALL WATERSTOP IN COMPLIANCE WITH MANUFACTURERS REQUIREMENTS.
- 2 SHORE EXISTING W10 PIPE SUPPORT BEAM TO MODIFY WALL CONNECTION. TRANSFER SUPPORT TO W6 HEADER BEAM. SHORING SHALL TRANSFER LOAD THROUGH GALLERY FLOOR SLAB TO PIPE CHASE SLAB BELOW.
- 3 REMOVE W10 PIPE SUPPORT BEAM SEAT ANGLE END CONNECTION AT WALL. THIS SHALL INCLUDE REMOVAL OF WALL BOLTS.
- 4 SAWCUT 3'-0" PASSAGE WAY OPENING THROUGH EXISTING PIPE GALLERY AND PIPE CHASE WALLS. OPENING SHALL EXTEND VERTICALLY FROM PIPE CHASE FLOOR SLAB TO 6'-8"± ABOVE GALLERY FLOOR ELEVATION OF 584.75.
- 5 3/4" DIAMETER 304 SS ADHESIVE ANCHORS FOR WALL ANGLE SUPPORT. 6" MINIMUM EMBEDMENT INTO WALL, TYPICAL.
- 6 3/4" A325 BOLTS FOR CONNECTION OF L5X3 TO MC8.
- 7 1 3/4"x3/16" PRESSURE LOCKED ALUMINUM GRATING (19-4) LOAD BANDED AT PANEL BEARING EDGES. PANELS SHALL BE SINGLE SPAN WITH PANEL WIDTH IN CHAMBER AT MAXIMUM NOMINAL WIDTH OF 2'-8". CLIP EACH PANEL TO SUPPORTING STRUCTURE WITH A MINIMUM OF 4 GRATING CLIPS.
- 8 ISOLATE ALUMINUM GRATING FROM CONTACT WITH GALVANIZED STEEL SURFACES WITH 2.2 MIL THICK YELLOW POLYETHYLENE TAPE ADHERED TO THE GALVANIZED STEEL SURFACES.

Ø	Ą	p,	City of ENA MICHIGAN
HUBBELL CONSULTIN 555 HULET DRIVE BLOOMFIELD HILL PHONE: (24 FAX (1st. Floor): FAX (2nd. Floor): WEB SITE: W	ROTI G ENG LS, MICH. 8) 454-630 (248) 454 (248) 454 (248) 454	0 -6312 -6359	LARK, INC SINCE 1915 P.0. BOX 824 48303 - 0824
02-19-24 12-29-23 12-14-23	BIDS EGLE SUE OWNER F	BMITTAL	
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ORIGINAL PLOT SIZE: ARCH D (24.00 X 36.00 INCHES)

DATE

DECEMBER 2023

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ABBREVIATIONS

HOR BOLTELECELECTRICALMAXMAXIMUMVEELEVELEVATIONMECHMECHANICALESS DOOREQUIPEQUIPMENTMFRMANUFACTURERACENT, ADJUSTIBLEEXISTEXISTINGMINMINIMUMACE FINISHED FLOOREXPEXPANSIONM.OMASONRY OPENINGMINUMEXTEXTERIORN.I.CNOT IN CONTRACTHITECTURALF.DFLOOR DRAINNOMNOMINALK TO BACKFDNFOUNDATIONN.T.SNOT TO SCALEDINGFEX-FIRE EXTINGUISHERO.CON CENTERCKFINFINISHOPNGOPENINGDINGFLFLOORR.SROOF SUMPRDFLFLOORR.SROOF SUMPRDFLASHFLASHINGREFREERENCESTRUCTON JOINTFLGFLANGEREIFREQUIREDTER LINEFTGFOOT, FEETRMROOMINGFTGFOOT, FEETRMROUMREDINGGG.B.WGLASS BLOCK WINDOWSIMSIMULARNOUTGRGRADESPECIFICATIONSUNNUTGRGRADESPECIFICATIONSUNNUTGRGRADESPECIFICATIONSUNNUTHHIGH POINTT/-TOPTINUATIONHDHEADSTRUCT.STRUCTURALTINUATIONHDHEADSTRUCT.STRUCTURALTINUATIONHD. <th></th> <th></th> <th></th> <th></th> <th></th>					
WING LLH. -LONG LEG HORIZONTAL WD. -WOOD WING LLV. -LONG LEG VERTICAL WD. -WOOD H L.P. -LOW POINT W.L. -WINDOW LINTEL ANSION JOINT MAINT. -MAINTENANCE, MAINTAIN -WATER LEVEL	HOR BOLT VE ESS DOOR ACENT, ADJUSTIBLE VE FINISHED FLOOR MINUM HITECTURAL K TO BACK DING CK TOM RD TROL JOINT STRUCTION JOINT TER LINE ING ENT C. MASONRY UNIT AR OPENING ANOUT UMN CRETE TINUATION TINUE TINUOUS TRACTOR IETER NSION(S) R LINTEL N R OPENING MING H ANSION JOINT	ELEC. ELEV. EQUIP. EXIST. EXP. EXT. F.D. FDN. FEX FIN. FL. FLASH. FLG. FSTN. FT. FTG. GA. GALV. G.B.W. GR. H. H.M. HD. H.P. HT. HORZ. I.E. INSUL. INT. LB. LLH. LLV. L.P. MAINT.	-ELECTRICAL -ELEVATION -EQUIPMENT -EXISTING -EXPANSION -EXTERIOR -FLOOR DRAIN -FOUNDATION -FIRE EXTINGUISHER -FINISH -FINISHED -FLOOR -FLASHING -FLANGE -FLANGE -FLANGE -FASTEN -FOOT, FEET -FOOTING -GUAGE -GALVANIZED -GLASS BLOCK WINDOW -GRADE -HIGH -HIGH -HOLLOW METAL -HEAD -HIGH POINT -HEIGHT -HORIZONTAL -INVERT ELEVATION -INSULATION -INTERIOR -POUND -LONG LEG HORIZONTAL -LOW POINT -MAINTENANCE, MAINTAIN	MAX. MECH. MFR. MIN. M.O. N.I.C. NOM. N.T.S. O.C. OPNG. R.O. R.S. REF. REINF. REQ'D. RM. RQMTS. SCH. S.F. SIM. SPECS. S.S. STL. STRUCT. T/ TYP. U.N.O. VERT. W. W/ WD. W.L.	-MAXIMUM -MECHANICAL -MANUFACTURER -MINIMUM -MASONRY OPENING -NOT IN CONTRACT -NOMINAL -NOT TO SCALE -ON CENTER -OPENING -ROUGH OPENING -ROUGH OPENING -ROUGH OPENING -ROOF SUMP -REFERENCE -REINFORCEMENT -REQUIRED -ROOM -REQUIREMENTS -SCHEDULE -SQUARE FEET -SIMILAR -SPECIFICATIONS -STAINLESS STEEL -STEEL -STRUCTURAL -TOP -TYPICAL -UNLESS NOTED OTHERWISE -VERTICAL -WIDTH -WIDE -WITH -WOOD -WINDOW LINTEL -WATER LEVEL

HOLLOW METAL DOOR, FRAME & HARDWARE

1. CONTRACTOR SHALL NOT ORDER DOOR AND FRAME UNIT UNTIL WALL HAS BEEN EXCAVATED AND RETAINING WALL LOCATIONS ARE LAID OUT IN THE FIELD. DO NOT SUBMIT SHOP DRAWINGS FOR DOOR UNIT UNTIL THIS HAS BEEN DONE BECAUSE AT THIS TIME, CONTRACTOR WILL MEASURE WALL FACE FOR NEW OPENING AS INDICATED BELOW.

2. INSIDE THE PIPE GALLERY, FIELD MEASURE WHERE EXISTING PIPING IS LOCATED AND MARK WALL FOR NEW OPENING. VERIFY FRAME DIMENSIONS AS DESIRED AND SHOWN IN DOOR SCHEDULE. SHORTER FRAME HEIGHT MAY BE ACCEPTABLE IF NECESSARY TO CLEAR PIPING. IF DOOR/FRAME DIMENSIONS REQUIRE MODIFICATION BEFORE ORDERING FOR BEST FIT, THIS SHALL BE AT NO ADDITIONAL COST TO OWNER. COORDINATE INTERIOR LOCATION OF WHERE OPENING WILL BE WITH THE FIELD LAYOUT FOR THE EAST SIDE RETAINING WALL OUTSIDE THE BUILDING.

3. OWNER AND ENGINEER TO REVIEW OPENING LOCATION BEFORE WALL CUTTING IS STARTED.

DOOR AND FRAME SHALL BE BASED ON CECO LEGION SERIES DOOR WITH SQ SERIES FRAME; OR EQUAL PRODUCTS BY STEELCRAFT OR CURRIES ARE ACCEPTABLE.

- FACE: STEEL, 16 GAGE, GALVANIZED SHEET IN ACCORDANCE WITH ASTM A653, G90, GALVANIZED BOTH SIDES; MANUFACTURED AND FABRICATED IN ACCORDANCE WITH HMMA 802 AND 810. - DOOR CORE SHALL BE SOLID POLYSTYRENE MATERIAL

DOOR STYLE SHALL BE FLUSH PANEL, NO VISION LITES.

FRAME SHALL BE PROVIDED BY DOOR MFR., MIN. 16 GA. GALVANIZED STEEL, ASTM A653 G90 GALVANIZING, AND WELDED CONSTRUCTION. FRAME SHALL BE 5-3/4 INCH X 2 INCH PROFILE. PROVIDE FACTORY ASPHALTIC COATING ON INSIDE OF

FRAME ANCHORS SHALL BE COUNTERSUNK GALV. BOLTS INTO EXISTING CONCRETE WALL WITH HEADS GLAZED OVER,

MORTISE DOOR & FRAME FOR HARDWARE AS SPECIFIED BELOW. PROVIDE HARDWARE REINFORCEMENT, INCLUDING CLOSER REINFORCING, FOR DOORS AND FRAME.

1. SHOP DRAWINGS: INDICATE LOCATIONS AND MOUNTING HEIGHTS OF EACH TYPE OF HARDWARE, AND MATERIAL TYPES. SUBMIT MANUFACTURER'S PARTS LISTS, AND TEMPLATES TO STEEL DOOR AND FRAME MANUFACTURERS FOR MORTISING OF STEEL DOORS AND FRAMES, ALL NECESSARY TEMPLATES AND SCHEDULES SHALL BE PROVIDED AT SUCH TIME SO NOT TO DELAY THE WORK. REFER TO DELIVERY, STORAGE AND HANDLING HEREIN FOR FORWARDING REQUIREMENTS OF HARDWARE.

2.1. HINGES: STAINLESS STEEL WITH BALL BEARINGS, FLAT BUTTON TIP, STANLEY FBB 199 32D, HAGER BB 1199, IVES A5111 OR MCKINNEY NO. T4B3386. HINGES SHALL BE 4-1/2" X 4-1/2" MINIMUM 0.180 INCHES THICK STAINLESS STEEL WITH STAINLESS NON-REMOVABLE STEEL PINS. DOORS SHALL HAVE A MINIMUM OF 1-1/2 PAIR PER LEAF,

2.2. EXIT DEVICE - VON DUPRIN, NO. 9875L X 996L BREAK AWAY LEVER DESIGN OR PRECISION APEX SERIES 2300 X V4908A OR EQUAL, SURFACE MOUNTED, VERTICAL ROD DEVICE. EXTERIOR HANDLE FOR PULL OPERATION SHALL BE LEVER STYLE; FINISH SHALL BE US-26D. MOUNT EXIT DEVICE ON ACTIVE LEAF.

2.3. CLOSER: LCN 4040XP, NORTON 9500 SERIES, SARGENT 281 SERIES OR EQUAL CLOSER FOR PUSH SIDE MOUNTING, WITH COVER; COVER FINISH TO MATCH HARDWARE. MOUNT CLOSER ON ACTIVE LEAF.

KICKPLATES: DULL STAINLESS STEEL (US32D), (.050) GA. 10" HIGH. PROVIDE KICKPLATES ON PUSH SIDES OF BOTH

2.5. HOLD OPEN DEVICE: PROVIDE IVES HOLD OPEN DEVICE ON INACTIVE LEAF.

2.6. FLUSH BOLTS: PROVIDE IVES FLUSH BOLTS TOP AND BOTTOM OF INACTIVE LEAF WITH DUSTPROOF STRIKE AT

THRESHOLD: EXTRA HEAVY DUTY (DUE TO WHEELED TRAFFIC THROUGH DOOR OPENING), BHMA CERTIFIED TO ANSI A156.21 HEAVY DUTY 10,000 LB LOAD TEST, 5 INCH WIDE X DOOR FRAME OPENING WIDTH, NATIONAL GUARD (OR APPROVED EQUAL) MODEL #425HD X 1/2 INCH HEIGHT WITH "SIA" SLIP RESISTANT FINISH.

WEATHERSTRIP - HEAD AND JAMBS - NATIONAL GUARD PRODUCTS OR EQUAL, VINYL SEALS; DOOR SILL SHALL HAVE VINYL OR NEOPRENE SWEEP; ALUM. SHALL BE MILL FINISH.

2.9. ALL LOCKS SHALL BE CAPABLE OF ACCEPTING MINIMUM SIX (6) PIN CORES AND CYLINDERS. KEY BOTH NEW DOORS ALIKE; PROVIDE BEST OR SCHLAGE CYLINDERS. PROVIDE OWNER WITH 4 KEYS.

2.10. FINISHES: SATIN CHROME, U.S. 32D OR 26D, WHEN U.S. 32D IS NOT AVAILABLE, UNLESS OTHERWISE NOTED IN HARDWARE PRODUCT DESCRIPTIONS OR SCHEDULE. ALL HARDWARE SCREWS, FASTENERS, ETC. SHALL BE TYPE 304 STAINLESS STEEL.

SOUTH WALL OF PIPE GALLERY (BELOW GRADE)

RE-ROUTE AND RECONNECT ROOF DRAIN FOR CONSTRUCTION OF NEW RETAINING WALL, SEE PLUMBING WORK -----

RELOCATE HOSE BIBB -SEE PLUMBING WORK

CHARTER-SPECTRUM WILL RELOCATE FIBER CONNECTION TO PLANT RELOCATE PORTABLE GENERATOR, SEE ELECT. DWGS. FOR DETAILS -----

SOUTHEAST CORNER

REMOVE ONLY LOOSE AND UNSOUND MATERIALS AND EASILY COME OFF AT THIS CORNER. DO NOT REMOVE SOLID INTACT PRIOR PATCH MATERIALS REGARDLESS OF WHETHER OR NOT THE RESULTING SURFACE IS SMOOTH AND LEVEL

ONCE FACADE WALL IS EXPOSED, GRIND/CLEAN OLD WATERPROOFING PARGE COAT AND MASTIC OFF FACE OF CONCRETE (THAT IS BELOW GRADE) ALONG EAST SIDE OF FILTER BUILDING; APPLY PARGE COAT AS SPECIFIED ·

SOUTHEAST CORNER OF ORIGINAL BUILDING

HIGH SERVICE PUMP STATION AND CHEMICAL BUILDING

EAST WALL LOOKING NORTH

EAST WALL LOOKING WEST

NORTHEAST CORNER OF ORIGINAL BUILDING

EAST FACE OF ORIGINAL **BUILDING LOOKING SOUTH**

EAST FACE OF HIGH SERVICE PUMP STATION

WEST WALL FOUNDATION CLEANING, WATERPROOFING AND PARGING:

THE NEW FINISH GRADES ALONG MUCH OF THE WEST SIDE OF THE FILTER BUILDING WILL BE APPROXIMATELY 5.5 FEET LOWER THAN THE EXISTING GRADES. THIS WILL LEAVE MUCH OF THE EXISTING FOUNDATION WALL EXPOSED. THE PHYSICAL CONDITION OF THIS WALL IS UNKNOWN AND A PORTION OF THIS WALL IS ACTUALLY THE CLEARWELL WALLS, AS SHOWN IN THE PLAN ABOVE AND ON SHEET A-3.

THE NATGUN REPORT PHOTOS (ON SHEET A-3) SHOW SOME OF THE EXPOSED WALL AREAS FROM THE 2010-2014 TANK INSPECTION AND REPAIRS, BUT THESE PHOTOS ARE FOR CONTRACTOR REFERENCE ONLY. AT SOME POINT IN 2014 OR LATER, A FORM OF CEMENT PARGING AND BITUMINOUS COATING WAS ADDED TO THE BELOW GRADE SURFACES OF THE WEST WALL, AS IS VISIBLE IN THE PHOTOS ON THIS SHEET, A-2.

- 1. CONTRACTOR SHALL REMOVE CEMENT PARGING AND BITUMINOUS COATING. THIS NEEDS TO BE DONE PRIOR TO FORMING AND POURING THE VERTICAL SUPPORT WALLS ALONG THE WEST END OF THE CLEARWELLS AS SHOWN ON THE STRUCTURAL DRAWINGS. (SEE SECTION 5/S-12 FOR DETAIL OF THIS NEW WALL CONDITION.)
- 2. REMOVAL METHODS SHALL BE DONE BY MECHANICAL EQUIPMENT AS SPECIFIED TO MEET THE REQUIREMENTS OF THE AREAS TO RECEIVE THE NEW PARGE COAT AS SPECIFIED BELOW.
- 3. ASSESS EXPOSED EXTERIOR CONCRETE WALL SURFACES FOR NECESSARY REPAIRS. INJECTION GROUT TO REPAIR CRACKS WIDER THAN 1/8 INCH PRESENT IN EXISTING WALL; SEE PROPOSAL ALLOWANCES FOR THIS ITEM. IF GROUTING IS NECESSARY, LINEAL FOOT INSTALLED IN FIELD SHALL BE DOCUMENTED BY OWNER'S REPRESENTATIVE.
- 4. NEW FINISH GRADE ALONG THE WEST WALL IS INTENDED TO BE ELEV. 593.0.
- 4.1. FROM GRADE ELEVATION 592.0 DOWN TO THE TOP OF THE CLEARWELL SLAB TO REMAIN, INSTALL RUBBER MEMBRANE WATERPROOFING AND PROTECTION BOARD PER SPECIFICATION SECTION 07110 FOR SHEET MEMBRANE WATERPROOFING. (FOR WALL AREA SOUTH, PAST CLEARWELL #2 SLAB, INSTALL DOWN TO TOP OF FOOTING.)
- 4.2. FROM GRADE ELEVATION 592.0 UPWARD ON THE EXIST. CONCRETE WALLS ONLY (NOT THE NEW VERTICAL SUPPORT WALLS THAT WERE POURED) INSTALL PARGE COATING. PRODUCT SHALL BE AS SPECIFIED BELOW.
- 5. PARGE COATING: COATING SHALL BE USED TO CREATE UNIFORM SURFACE APPEARANCE ACROSS THE EXPOSED EXISTING CONCRETE FOUNDATION WALL SURFACES (TO 1 FOOT BELOW GRADE AS SPECIFIED ABOVE.) COATING SHALL ALSO SERVE AS A DAMP-PROOFING / WATERPROOFING COAT.
- 5.1. MATERIAL REQUIREMENTS ARE BASED UPON SIKATOP-144; EQUAL PRODUCTS BY W.R. MEADOWS OR XYPEX ARE ACCEPTABLE. MATERIAL MUST HAVE DAMP PROOFING / WATERPROOFING QUALITIES. SURFACE PREPARATION PER MANUFACTURER'S INSTRUCTIONS, VIA MECHANICAL MEANS. 5.2.
- INSTALL IN 2 COATS, OF 8 MILS PER COAT. ALLOW CURE TIME BETWEEN COATS PER APPLICATION 5.3. INSTRUCTIONS. PROVIDE PROPER CURING TREATMENT PER MANUFACTURER. 5.4.
- 5.5. PROVIDE WRITTEN WARRANTY FROM INSTALLING APPLICATOR TO GUARANTY AGAINST DELAMINATION, CRACKING, SPALLING, ETC. FOR A PERIOD OF ONE YEAR FROM THE DATE OF PROJECT ACCEPTANCE BY OWNER, NOT THE DATE OF COATING INSTALLATION. REMOVAL, REPAIRS AND RE-APPLICATION FOR FAILED COATING AREAS SHALL BE MADE AT NO COST TO OWNER WITHIN THE WARRANTY PERIOD.

HATCH FOR CLEARWELL #1 LABORATORY EXPOSED NORTH WALL OF

CLEARWELL #1

Solution Michigan
HUBBELL, ROTH & CLARK, INC HUBBELL, ROTH & CLARK, INC CONSULTING ENGINEERS SINCE 1915 555 HULET DRIVE BLOOMFIELD HILLS, MICH. PHONE: (248) 454-6300 FAX (1st. Floor): (248) 454-6312 FAX (2nd. Floor): (248) 454-6359
WEB SITE: www.hrcengr.com
02-19-24BIDS12-29-23EGLE SUBMITTAL12-14-23OWNER REVIEWDATEADDITIONS AND/OR REVISIONSDESIGNEDJ.M.G.DRAWNJ.M.G.CHECKEDJ.M.G.APPROVEDT.G.M.
CITY OF ALPENA WATER PRODUCTION PLANT CLEARWELL REPLACEMENT & INFRASTRUCTURE IMPROVEMENTS
1300 S STATE AVE, ALPENA, MI 49707 ALPENA COUNTY MICHIGAN
PHOTO SHEET

ADDITIONAL REINF. COLUMNS INSIDE CLEARWELL #1

WALL BELOW LAB AREA, SEE STRUCT. DWGS FOR FILLING THESE OPENINGS/AREAS AS PART OF THE TANK DEMOLITION WORK

WEST WALL SHALL BE CLEANED AND WATERPROOFED, SEE SHEET A-2

FOUNDATION DRAINS ARE TO BE REMOVED WITH TANK DEMOLITION (TYP.), AS WELL AS PVC OUTLET PIPING AS MAY BE FOUND WHERE DRAINS DAYLIGHT TO GRADE -

CONTRACTOR SHALL REMOVE AND DISPOSE OF CONC. CLEARWELL AND INTERIOR COLS., TYP., TO THE EXTENT SHOWN ON THE DWGS.

NORTH WALL OF CLEARWELL #1 LOOKING EAST

CLEARWELL #2 LOOKING WEST

 WEST WALL SHALL BE CLEANED AND WATERPRROOFED, SEE SHEET A-2

- THIS PHOTO TO THE LEFT IS A CLOSE-UP OF THIS AREA (ON THE RIGHT) _____

PERFORATED DRAIN INSTALLATION, EAST WALL OF FILTER BUILDING, BELOW LABORATORY AREA, LOOKING NORTH

WATERPROOFING UNDERWAY OVER CLEARWELLS

SOUTHEAST CORNER OF LAB WALL FOUNDATION AT TANK

NATGUN SKE AND REPAIR ONLY A

NORTHEAST COR

S' SOLARE SUMP BOX 20' SPALLED CANT DVERFLDV 3'X2' MORTAR CANT STRIP DVERFLDV 3'X2' MORTAR CANT STRIP CRACK IN VALL FREPARED ND FLDV 1 12 TOTAL REPARED ND FLDV 1 12 TOTAL REPARED ND FLDV 1 12 TOTAL FREPARED ND FLDV 1 12 SOLARE 1 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Image: Construction of the construc
VOIDEN BLOCK VOIDEN BLOCK VOIDEN BLOCK REACK IN VALL FULL HEIGHT CRACK ROUTED TO HALFWAY DOWN VALL 08"-0"	O2-19-24 BIDS I2-29-23 EGLE SUBMITTAL DATE ADDITIONS AND/OR REVISIONS DESIGNED J.M.G. CHECKED J.M.G. CHECKED J.M.G. APPROVED T.G.M.
TCH OF CLEARWELLS FROM INSPECTION AND FOR REFERENCE PURPOSES)	
	CITY OF ALPENA WATER PRODUCTION PLANT CLEARWELL REPLACEMENT & INFRASTRUCTURE IMPROVEMENTS 1300 S STATE AVE, ALPENA, MI 49707 ALPENA COUNTY MICHIGAN
RNER OF L #2THE PHOTOS ON THIS SHEET ARE PROVIDED FOR GENERAL REFERENCE ONLY. BETWEEN 2010 AND 2014, THE CITY HAD NATGUN (I.E. NOW KNOWN AS "DN TANK") INSPECT BOTH CLEARWELLS AND MAKE SUBSEQUENT REPAIRS. THE TANKS WERE ALSO WATERPROOFED. THESE PHOTOS ARE FROM CITY/NATGUN'S FIELD DOCUMENTATION, AT THE TIME OF THE WORK. THE CURRENT INTERIOR AND EXTERIOR CONDITIONS OF THE CLEARWELLS AND FILTER BUILDING FOUNDATION WALLS IS UNKNOWN.	PHOTO SHEET TANK INSPECTION AND REPAIRS, 2010–2014HRC JOB NO.SCALE NONE20220751NONEDATE DECEMBER 2023SHEET NO.DATE NO.SHEET NO.DATE DECEMBER 2023OF

RELOCATE EXTERIOR HOSE BIBB, EAST WALL

FOR CONSTRUCTION OF NEW RETAINING WALL -SUPPORT PVC PIPE OFF WALL WITH GALV. STRAPS AND UNISTRUT BRACKET -DISCHARGE WALL PIPE INTO PVC HUB OUTLET SET 6" ABOVE NEW FINISH GRADE ------6" PVC, SEE SPEC THIS SHEET -----DRAIN PIPE RE-ROUTE NEEDS TO STAY CLEAR OF RETAINING WALL CONSTRUCTION, COORDINATE WITH SITE WORK. OUTLET PIPE AT TOE OF SLOPE AND INSTALL RODENT SCREEN OVER EXPOSED END -NEW "WEST" SIDE RETAINING WALL -

RE-ROUTE AND

RECONNECT ROOF DRAIN

EXIST. ROOF CONDUCTOR **RE-CONNECTION DETAIL** NOT TO SCALE

2. THE EXACT THICKNESS OF THE EXTERIOR WALL AT THE NEW LOCATION IS NOT KNOWN. SEE 1965 REFERENCE DRAWING SHEETS 3 OF 33 AND 4 OF 33; WALL THICKNESS IS CALLED OUT AS 17.5 INCHES WITH GLAZED CMU ON THE INTERIOR AND CONCRETE ON THE EXTERIOR. THERE IS A CAVITY SPACE BETWEEN THE MATERIALS. MEASURE WALL THICKNESS PRIOR TO ORDERING

3. ON INTERIOR, CUT WALL TO REMOVE SMALL PORTION OF GLAZED CMU UNIT. ON EXTERIOR, SAWCUT CONCRETE WALL TO CREATE RECESS FOR HOSE BIBB HOUSING. DO NOT CUT WALL OPENING LARGER THAN FACE PLATE ON HOSE BIBB. COORDINATE SIZE OF HOLE WITH REVIEWED SHOP DRAWINGS BEFORE CUTTING WALL. CORE / DRILL THE REMAINING THICKNESS OF CONCRETE TO PROVIDE HOLE FOR NEW PIPING THROUGH WALL.

PVC DRAIN PIPE MATERIALS SHALL BE SCH. 40, DR 22 (PS 200) PER MICHIGAN PLUMBING CODE. OFFSET PIPE AND SUPPORT AT WALL WITH GALV. UNISTRUT AND GALV. PIPE STRAPS, MIN. 2 SUPPORTS.

FIELD LOCATE MOST SUITABLE ROUTE FOR PIPING; LOCATE TO MISS NEW CONCRETE SLAB AREA AT EXISTING FILTER GALLERY DOOR.

- FILTER GALLERY DOOR

REMOVE EXIST. PVC PIPE AND COUPLING AT WALL

- IT IS THOUGHT THAT THIS PVC OUTLETS APPROX. 60 FEET TO THE SOUTHEAST THROUGH THE SIDE OF THE HILL, (INSIDE THE FENCE LINE); REMOVE PIPE AS PART OF THE EXCAVATION WORK

- PIPE GALLERY DOOR TO BE CONSTRUCTED AS PART OF WPP IMPROVEMENTS WORK

MISCELLANEOUS PLUMBING WORK:

MISCELLANEOUS PLUMBING WORK IS REQUIRED FOR THE PROJECT AS FOLLOWS:

RELOCATION - SOUTH ELEVATION

(WITH NEW DRIVE & MANDOOR 01)

HOSE BIBB RELOCATION

1. THE HOSE BIBB PLUMBING ON THE EAST SIDE OF THE FILTER BUILDING NEEDS TO BE RELOCATED AND A NEW FROST FREE HOSE BIBB INSTALLED. HOSE BIBB SHALL BE ZURN Z1321-CXL OR APPROVED EQUAL WITH ANGLED HOSE CONNECTION AND WALL CLAMP ACCESSORIES. FACE PLATE SHALL BE STAINLESS STEEL. HOSE BIBB SHALL BE AUTOMATIC DRAINING AND FEATURE INTEGRAL BACKFLOW PREVENTION WITH ANTI-SIPHON TECHNOLOGY.

4. NEW PIPE SHALL BE TYPE L COPPER PIPE. PROVIDE REDUCER/FITTINGS AS NECESSARY TO ADAPT EXISTING PIPE TO NEW CONNECTION.

5. ON INTERIOR FACE OF WALL, PROVIDE RIGID METAL WALL ESCUTCHEON TRIM PLATE TO COVER HOLE CUT THROUGH GLAZED CMU.

ROOF DRAIN CONDUCTOR PIPE RELOCATION

THE CURRENT DRAIN PIPE CONNECTION INTERFERES WITH THE CONSTRUCTION OF THE NEW "WEST SIDE" RETAINING WALL AT THE CORNER OF THE FILTER BUILDING.

RE-PIPE THE OUTLET TO THE SOUTHWEST AS SHOWN TO ELIMINATE CONFLICT WITH NEW RETAINING WALL CONSTRUCTION.

USE SAME DIAMETER PIPE TO MATCH EXISTING WHERE LEAVING BUILDING. FIELD VERIFY EXISTING PIPE DIAMETER.

AT GRADE, DISCHARGE WALL PIPE INTO PVC HUB OUTLET AS SHOWN IN DETAIL.

PROVIDE GALV. METAL OR ALUMINUM MESH RODENT SCREEN SCREW FASTENED INTO END OF EXPOSED END OF PVC DRAIN PIPE.

Solution Michigan
Image: black b
02-19-24 BIDS 12-29-23 EGLE SUBMITTAL
DATEADDITIONS AND/OR REVISIONSDESIGNEDJ.M.G.DRAWNJ.M.G.CHECKEDJ.M.G.APPROVEDT.G.M.
CITY OF ALPENA WATER PRODUCTION PLANT
CLEARWELL REPLACEMENT & INFRASTRUCTURE IMPROVEMENTS 1300 S STATE AVE, ALPENA, MI 49707 ALPENA COUNTY MICHIGAN
HRC JOB NO. 20220751 SCALE AS NOTED DATE DECEMBER 2023 SHEET NO. M-1

P-2		Solution Michigan
<u>SER VICE</u> <u>5 BUILDING</u>		HUBBELL, ROTH & CLARK, INC CONSULTING ENGINEERS SINCE 1915 555 HULET DRIVE BLOOMFIELD HILLS, MICH. PHONE: (248) 454-6300 FAX (1st. Floor): (248) 454-6312 FAX (2nd. Floor): (248) 454-6359 WEB SITE: www.hrcengr.com
		02-19-24BIDS12-29-23EGLE SUBMITTAL12-14-23OWNER REVIEWDATEADDITIONS AND/OR REVISIONSDESIGNEDD.I.U./B.U.DRAWNB.U.CHECKEDD.I.U.APPROVEDT.G.M.
DEMOLITION GENERAL NOTES		CITY OF ALPENA WATER PRODUCTION PLANT CLEARWELL REPLACEMENT & INFRASTRUCTURE IMPROVEMENTS
SEE SECTION 01950 'SEQUENCE AND SPECIAL CONDITIONS' AND SHUT DOWN REQUIREMENTS EXISTING PIPING, EQUIPMENT, INSTRUMENTATION, AND OTHER NOT SHOWN FIELD VERIEY PRIOR TO THE CONSTRUCTION /D	FOR WPP PHASING APPURTENANCES ARE	1300 S STATE AVE, ALPENA, MI 49707 ALPENA COUNTY MICHIGAN
NOTE: BACKGROUND DRAWINGS/DETAILS, EXISTING PIPING AND UTILITIES SHOWN HERE ARE FROM A PRIOR PROJECTS AND DO NOT NECESSARILY DEPICT AS-BUILT CONDITIONS. THESE ARE SHOWN FOR REFERENCE ONLY FOR THE PURPOSE OF DEPICTING NEW WORK CONTRACTOR IS		PROCESS REMOVALS & PHASING LAYOUT
RESPONSIBLE TO CHECK, CLARIFY & INFORM THE ENGINEER & OWNER AND REPRESENTATIVES BEFORE TAKE ANY ACTION.		HRC JOB NO. SCALE 20220751 NTS
		DATE DECEMBER 2023 NO. PD-1 OF

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				READ	ALARM	
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IN	ADVANCE.					
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9. AF D/ 10. NC	PPLY TOUCH-UP	OR 316	STAINLESS STEEL W	HERE SPI		II BE
 7. IN AN 8. AL G/ 9. AF D/ 10. NC NE 	STALL ANCHOR ENCHOR ENCHOR BOLTS SHALL HARDWARE, F ALVANIZED STEEL PPLY TOUCH-UP AMAGED TO MATC	BOLTS IN ALL BE SU ASTENERS, (OR 316 PAINT TO H COATING	ACCORDANCE WITH JPPLIED BY THE CO , ANCHORS, NUTS, STAINLESS STEEL W	I THE MANTRACTOR BOLTS, HERE SPI	ANUFACTURER'S GUII R. AND WASHERS SHA	DANCE.
 AL M/ IN AN AL AN 	L NEW EQUIPM ANUFACTURER'S II STALL ANCHOR M NCHOR BOLTS SH L HARDWARE, F ALVANIZED STEEL PPLY TOUCH-UP AMAGED TO MATC	MENT SH NSTRUCTIC BOLTS IN ALL BE SU ASTENERS, (OR 316 PAINT TO H COATING	ALL BE ASSEMB ONS AND GUIDANCE. ACCORDANCE WITH JPPLIED BY THE CO , ANCHORS, NUTS, STAINLESS STEEL W	LED ANI I THE MA NTRACTOF BOLTS, HERE SPI	D INSTALLED PER ANUFACTURER'S GUII R. AND WASHERS SHA	THE DANCE.
 5. CC WI RE AN 6. AL M/ 7. IN AN 8. AL G/ 9. AF D/ 10. NC NE 	DNTRACTOR SHAL TH ALL FEDERA EGULATIONS, AND ND HEALTH ADMIN ANUFACTURER'S II STALL ANCHOR E NCHOR BOLTS SH L HARDWARE, F ALVANIZED STEEL PPLY TOUCH-UP AMAGED TO MATC	L BE SOL L, STATE ORDINANG IISTRATION MENT SH NSTRUCTIC BOLTS IN ALL BE SU ASTENERS, (OR 316 PAINT TO H COATING	ELY RESPONSIBLE F , AND LOCAL HE CES, BUT NOT LIMIT I (OSHA) ALL BE ASSEMB INS AND GUIDANCE. ACCORDANCE WITH JPPLIED BY THE CO , ANCHORS, NUTS, STAINLESS STEEL W	FOR SITE ALTH AN IED TO T LED ANI I THE MA NTRACTOF BOLTS, HERE SPI	SAFETY AND COMP D SAFETY CODES, HE OCCUPATIONAL S D INSTALLED PER ANUFACTURER'S GUII R.	LIANCE LAWS SAFETY THE DANCE.
 4. CC TH 5. CC WI RE AN 6. AL M/ 7. IN AN 8. AL G/ 9. AF D/ 10. NC NE 	DNFINE ALL CONS IS CONTRACT TO DNTRACTOR SHAL TH ALL FEDERA EGULATIONS, AND ND HEALTH ADMIN L NEW EQUIPH ANUFACTURER'S II STALL ANCHOR E NCHOR BOLTS SH. L HARDWARE, F ALVANIZED STEEL PPLY TOUCH-UP AMAGED TO MATC DT ALL CONDU	TRUCTION THE ARE, L BE SOL L, STATE ORDINANO ISTRATION MENT SH NSTRUCTIO BOLTS IN ALL BE SU ASTENERS, (OR 316 PAINT TO H COATINO	ACTIVITIES ASSOCI A WITHIN THE LIMITS ELY RESPONSIBLE F , AND LOCAL HE CES, BUT NOT LIMIT I (OSHA) ALL BE ASSEMB ONS AND GUIDANCE. ACCORDANCE WITH JPPLIED BY THE CO , ANCHORS, NUTS, STAINLESS STEEL W	ATED WIT S OF CON FOR SITE ALTH AN IED TO T LED ANI I THE MA NTRACTOF BOLTS, HERE SPI	H WORK SPECIFIED ISTRUCTION. SAFETY AND COMP ID SAFETY CODES, HE OCCUPATIONAL S D INSTALLED PER ANUFACTURER'S GUIL R.	UNDER LIANCE LAWS SAFETY THE DANCE.
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JOINT CONNECTIONS

4"ø PIPE & LARGER	3"ø PIPE & SMALLER	
	، ا ، ، ،	FLANGED
	·€	MECHANICAL
	، ا ، ،	FUSED/SOLVENT
	، ا ، ،	WELDED

MISCELLANEOUS DESIGNATIONS

4"ø PIPE & LARGER	3"ø PIPE & SMALLER	
	· ≣ `	BFC/BOLTED FLEXIBLE COUPLING
	⊱ <u> </u> ∎	FC/FLEXIBLE CONNECTION
	Z FM	TURBINE FLOW METER
	с— <u>М</u>	MAGNETIC FLOW METER
	<u>ب</u>	GC/GROOVED COUPLING
	< →→	CONCENTRIC REDUCER
	، ۲	ECCENTRIC REDUCER
	·ا	UNION
	∽— <u>₩</u> ——-	BRAIDED METAL FLEX CONNECTION
	<u>، ا</u>	BF/BLIND FLANGE
Ċ		FLEXIBLE CONNECTION

VALVE DESIGNATIONS

SYMB	TY	PE	
4"ø PIPE & LARGER	3"ø PIPE & SMALLER A	BBRE	ΣV.
	<u>, −−</u> ,	GV	GATE VALVE
	,₩	BV	BALL VALVE
		CV	CHECK VALVE
	~	В	BUTTERFLY VALVE
	·	PV	PLUG VALVE
	·	KV	KNIFE VALVE
		NV	NEEDLE VALVE

VALVE & PIPE IDENTIFICATION

PROCESS ABBREVIATION

(A)	ARANDONED UTILITY
AFF	ABOVE FINISHED FLOOR
ALUM	ALUMINUM
APPROX	APPROXIMATELY
ARCH	ARCHITECTURAL
ARV	AIR RELEASE VALVE
AW	APPLIED WATER (TO FILTERS)
B	BUTTLERFLY VALVE
BF	
	BACKFLOW PREVENTOR
BYP	BYPASS
CFP	CHEMICAL FEED PUMP
CI	CAST IRON
CLG	CHLORINE GAS
CLS	CHLORINE SOLUTION
ፍ	CENTER LINE
CMU	CONCRETE MASONRY UNIT
	CONNECTION
CPLG	
CT/C*T	CONTACT TIME
CTR	CENTER
CU	COPPER
CV	CHECK VALVE
DI	DUCTILE IRON
DR	
E	
F FCA	
FD	FLOOR DRAIN
FFE	FINISHED FLOOR ELEVATION
FM	FORCE MAIN
FW	FILTERED WATER
HHL(L):	HIGH HIGH LIQUID LEVEL (ALARM)
HH(L):	HIGH LIQUID LEVEL (HIGH OPERATING LEVEL)
HB	HOSE BIBB
HS	HIGH SERVICE WATER (TO DISTRIBUTION SYSTEM)
HWL	HIGH WATER LEVEL
LL(L):	LOW LIQUID LEVEL (LOW OPERATING LEVEL
LLL(L):	LOW LOW LIQUID LEVEL (LOWEST POINT OF
	OPERATING LEVEL - ALARM)
	LOSS OF HEAD TRANSMITTER
NaOCI	
N/0	NORMALLY OPEN
N/C	NORMALLY CLOSED
NL(L)	NORMAL: LIQUID LEVEL (MID-POINT OF THE
	NORMAL RANGE)
OF	OVERFLOW
PID	PROPORTIONAL-INTEGRAL-DERIVATIVE CONTROLLER
PVC	POLYVINYL CHLORIDE
PW	PROCESS WATER
RW	RAW WATER
SS	STAINLESS STEEL
33 I TI IRR	STAINLESS STEEL TUBING
VFD	VARIABLE FREQUENCY DRIVE
VT	VENT
ww	WASHWATER (BACKWASH)
WWD	WASHWATER DRAIN (BACKWASH DRAIN)

DRAWING, SECTION & DETAIL TITLES

MISCEL	MISCELLANEOUS				
SYMBOL	TYPE				
$\boxed{\bigcirc}$	CENTRIFUGAL PUMP				
M	MIXER				
⊏ FC	FLUSHING CONNECTION				
Y,	FLOOR DRAIN				
	CONNECTION TO EXISTING PIPING				
Ģ	PULSATION DAMPER				
	PRESSURE/COMPOUND PRESSURE GAUGES				
—⋈— ST	SAMPLE TAP				
← [SEAL]→	SEAL WATER				
	PRESSURE REDUCING VALVE				
	PRESSURE RELIEF VALVE				

VALVE OPERATORS

SYMBOL	TYPE
M T	MOTOR ACTUATOR
S T	SOLENOID ACTUATOR
P	PNEUMATIC ACTUATOR
	ELECTRICALLY ACTUATED VALVE
Ŷ	HANDWHEEL ACTUATOR
г	LEVER ACTUATOR

SECTION	4 SECTION NUMBER
	P-1 SHEET WHERE SECTION CUT IS TAKEN
DETAIL	A DETAIL LETTER
	SHEET WHERE DETAIL

Solution Michigan					
HUBBELL CONSULTIN 555 HULET DRIV BLOOMFIELD HIL PHONE: (24 FAX (1st. Floor): FAX (2nd. Floor): WEB SITE: W	ROTH JG ENGI E LS, MICH. (248) 454- (248) 454- (248) 454- ww.hrcengr.	0 -6312 .com	ARK, INC SINCE 1915 P.O. BOX 824 48303 - 0824		
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PROCESS AND NOTES LEGEND					
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HRC JOB NO. 20220 DATE DECEMBER	751	SCALE AS SHEET NO.	NOTED P-6	

PUMP STATION NOTES:

- 1. REFER TO STATION MFG. INSTALLATION MANUAL FOR CORRECT LOCATION OF INLET & ORIENTATION AND OTHER INSTALLATION DETAILS.
- 2. DEWATERING AND SHEETING, IF NECESSARY, FOR SLOPE STABILIZATION OF EXCAVATION SHALL BE INCIDENTAL TO THE SITE CONTRACTOR CONTRACT.
- 3. ALL BACKFILL SHALL BE COMPACTED TO 95% OF THE MODIFIED AASHTO DENSITY AT THE MOISTURE CONTENT WITHIN 10% OF OPTIMUM.
- 4. ALL FITTINGS ATTACHING TO THE PVC OR HDPE PIPING AND THE S/S FLEX FITTING. ALSO THE IN LINE COUPLINGS MUST BE MADE OF S/S OR BRASS METAL (NOT PLASTIC).
- 5. FLEX DISCHARGE FITTING AND REDUCING BUSHING MUST BE STAINLESS STEEL.
- 6. DURING THE INSTALLATION OF THE LIFT STATION THE STATION MFG. REP. SHALL BE PRESENT TO ADVISE AND CONFIRM PROPER INSTALLATION.
- 7. PUMPING STATIONS SHALL BE EQUIPPED WITH SPECIFIED PUMP OR APPROVED EQUAL.
- 8. ALL PIPING WITHIN THE WET WELL SHALL BE SCH. 80 PVC WITH THE ABILITY TO TAKE THE VALVES OUT FOR REPAIR.
- 9. EACH PUMP SHALL BE SUPPLIED WITH LIFT RINGS AND 1/8" STAINLESS STEEL LIFT CHAIN OR CABLE FOR PUMP REMOVAL.
- 10. ALL FLOAT SWITCHES SHALL BE MERCURY-FREE LEVEL SENSORS USED AS LEVEL CONTROLS.
- 11. DURING THE LIFT STATION START -UP, A PUMP REPRESENTATIVE MUST BE PRESENT TO CONFIRM PUMP PERFORMANCE. AND
- SYSTEMS OPERATIONS. DURING THE START-UP THE OWNER AND THE OWNERS PERSONNEL WILL BE PRESENT FOR TRAINING. 12. CONTRACTOR/STATION SUPPLIER SHALL SUPPLY THE OWNER WITH OPERATIONS AND MAINTENANCE MANUALS, INCLUDING PUMP CURVES, PUMP AND CONTROL INFORMATION.
- 13. CONTRACTOR/STATION SUPPLIER TO CONFIRM ELECTRICAL SERVICE AVAILABLE VOLTAGE & PHASE, WITH THE PROJECT'S ELECTRICAL CONTRACTOR.
- 14. WEATHER PROOF SIGNS MUST BE PUT ON THE WET WELL. WARNING FOR "CONFINED SPACE ENTRY"
- 15. THE CONTROL PANEL IS TO ONLY HAVE AN ALARM LIGHT ON TOP OF IT (FLASHING), TO PROVIDE A WARNING OF FAILURES.
- 16. CONTROL PANEL TO BE SUPPLIED BY TEMPEST ENTERPRISES PER SECTION 11390.
- 17. INCLUDE A SERVICE DISCONNECT WITHIN THE CONTROL PANEL.
- 18. THE CONTROL PANEL MUST BE PROVIDED WITH THE ABILITY TO BE PAD LOCKED.

PRECAST NOTES:

- 1. PUMP STATION SECTIONS TO BE MANUFACTURED TO ASTM C-478 SPECIFICATIONS W/HS-20 LOADING.
- 2. CONCRETE: 4000 PSI @ 28 DAYS.
- 3. REINFORCEMENT PER ASTM A-615 & A-496.

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ORIGINAL PLOT SIZE: ARCH D (24.00 X 36.00 INCHES)

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ORIGINAL PLOT SIZE: ARCH D (24.00 X 36.00 INCHES)

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0.50

0.50

0.50

1.00

1.25

NO SCALE

PIPE SCHEDULE

SERVICE	DESCRIPTION	LOCATION	MATERIAL	SIZE (IN)	JOINT	TEST PRESSURE	
FW	FILTERED WATER	YARD, CLEARWELL	CL 54 DI	16, 24	FJ, RJ, GC	150	
HS	HIGH SERVICE (SUCTION)	YARD	CL 54 DI	20, 30	RJ	150	
WW	WASHWATER	YARD, CLEARWELL	CL 54 DI	16	FJ, RJ	150	
PD	PERIMETER DRAIN FORCE MAIN	YARD	C900 DR 17 PVC	4, 6	FJ, RJ	150	
NAOCL/CL	SODIUM HYPOCHLORITE SOLUTION	PIPE GALLERY	PVC SCH 80	SEE PLANS	WJ	150	US

PIPING GENERAL NOTES AND KEY

- 1. INSTALL ALL PIPING SUPPORTS AND PIPING IN ACCORDANCE WITH THE LATEST EDITION OF THE ASME
- ANSI POWER PIPING CODE B 31.1. 2. WELD ALL STEEL PIPE WITH FLANGES WHERE MAKING CONNECTIONS TO EXISTING STEEL PIPE OR VALVES.
- 3. LOCATE PRESSURE TAPS ON THE TOP OF PROCESS PIPES. 4. LOCATE SAMPLE TAPS ON THE SIDE OF PROCESS PIPES.
- 5. LOCATE DRAIN TAPS ON THE BOTTOM OF PROCESS PIPES.
- 6. UNLESS OTHERWISE NOTED PIPE ELEVATIONS SHOWN ON PIPING DRAWINGS REFER TO CENTERLINE OF THE PIPE.
- 7. DISINFECT ALL WATER PIPING PER AWWA C651 AFTER PIPE HAS PASSED PRESSURE AND LEAK TESTING. PROCESS PIPING

FRUCESS		
HDPE	HIGH DENSITY POLYETHYLENE	PIPE
SS	STAINLESS STEEL	

<u>PIPE</u>	JOINTS
AFC	ADAPTER FLANGE COUPLING
BFC	BOLTED FLEXIBLE COUPLING
BSL	BELL AND SPIGOT STEEL
FJ	FLANGED JOINT
RJ	RESTRAINED JOINT
GC	GROOVED COUPLING
MJ	MECHANICAL JOINT
WJ	WELDED JOINT

VALVE SCHEDULE

TAG	VALVE TYPE	LOCATION	SERVICE	CLASS	SIZE (IN)	JOINT	OPERATOR	ACCESSORIES/REMARKS	NOTES
FW-101	RGV-F	FILT ERED WATER ISOLATION TO CLEARWELL CELL 1	FW	150	16	FL	Н	AWWA	
WW-201	BV-F	WASHWATER ISOLATION TO CLEARWELL CELL A	WW	150	16	FL	G, WN	AWWA	FLOORSTAND, ES (9'-0")
WW-202	BV-F	WASHWATER ISOLATION TO CLEARWELL CELL B	WW	150	16	FL	G, WN	AWWA	FLOORSTAND, ES (9'-0")
FW-201	BV-F	FILTERED WATER ISOLATION TO CLEARWELL CELLA	FW	150	16	FL	G, WN	AWWA	FLOORSTAND, ES (11'-6")
FW-202	BV-F	FILTERED WATER ISOLATION TO CLEARWELL CELL B	FW	150	16	FL	G, WN	AWWA	FLOORSTAND, ES (11'-6")
HS-201	BV-M	HIGH SERVICE SUCTION ISOLATION / CLEARWELL CELL A	FW	150	20	MJ	G, WN	AWWA	ES (13'-6"), SC
HS-202	BV-M	HIGH SERVICE SUCTION ISOLATION / CLEARWELL CELL B	FW	150	20	MJ	G, WN	AWWA	ES (13-6"), SC

VALVE GENERAL NOTES AND KEY

1. THE VALVE AND GATE SCHEDULES GIVES THE DESIGNATION FOR EACH VALVE AND GATE, ITS LOCATION, SERVICE SIZE, QUANTITY AND OTHER PERTINENT DATA. 2. IN GENERAL, BURIED VALVES AND VALVES OR GATES SMALLER THAN 4 INCHES MAY NOT BE INCLUDED IN THE SCHEDULE.

- 3. INSTALL NAMEPLATES ON ALL (NEW AND EXISTING) VALVE AND EQUIPMENT AS TAGGED IN THE SCHEDULES PER SECTION 15000 4. ALIGN FLOORSTANDS AND EXTENSIONS STEMS WITH VALVE ACTUATOR NUT IN FIELD (CORE CONCRETE IN FIELD AS REQUIRED PER ENGINEER APPROVAL)
- VALVE JOINT
- BS BELL AND SPIGOT FL FLANGED JOINT
- GC GROOVED COUPLING
- MJ MECHANICAL JOINT

W WAFER

- <u>OPERATOR</u> BG BEVEL GEAR
- CW CHAIN WHEEL (LENGTH)
- H HANDWHEEL
- EM ELECTRIC MOTOR LW LEVER/WEIGHT
- P POSITIONER
- POC PNEUMATIC CYLINDER
- POD PNEUMATIC DIAPHRAGM
- WN WRENCH NUT

- ACCESSORIES BS BENCH STANDS
- CP CONTROL PACKAGE
- EB EXTENSION BONNET
- ES EXTENSION STEM SHAFT (LENGTH)
- FB FLOOR BOX (LENGTH)
- FS FLOOR STAND (LENGTH) LS LIMIT SWITCH
- MS MANUAL SCREW
- PI POSITION INDICATOR
- PO PORTABLE OPERATOR RPI REMOTE POSITION INDICATOR
- SC STEM COVER
- SG STEM GUIDE
- TW T WRENCH
- VB VALVE BOX (LENGTH)
- WB WALL BRACKÈT
- WG WORM GEAR

GATE SCHEDULE

				OPENING SIZE	NOMINAL SIZE		MAXIMUM	MINIMUM			
MARK	LOCATION	TYPE	MATERIAL	(FT) (WXH)	(FT) (WXH)	QUANTITY	SEATING HEAD	UNSEATING	FRAME TYPE	FRAME MOUNT	REMARKS
							(FT)	HEAD (FT)			
FG-100	CLEARWELL OVERFLOW FLAP GATE	FG	SS	16"	16"	1	0	0.5	NSC	S	

GATE SCHEDULE KEY

- LOCATION: CHAMBER AT WHICH GATES ARE TO BE MOUNTED
- 2. GATE TYPE: SP-STOP PLATE; SG-SLIDE GATE; FG-FLAP GATE 3. MATERIAL: SS-STAINLESS STEEL, CI-CAST IRON, R-RUBBER
- 4. FRAME TYPE: NSC-NON SELF-CONTAINED; SC-SELF-CONTAINED
- 5. FRAME MOUNT: WT-WALL THIMBLE; S-SURFACE MOUNTED; P-PIPE MOUNTED
- 6. FLUSH BOTTOM: YES OR NO . STEM TYPE: NR-NONRISING; R-RISING
- 8. OPERATOR: EM ELECTRIC MOTOR; MHW MANUAL HANDWHEEL; MCR-MANUAL GEAR DRIVE; H-MANUAL LIFTED BY HAND; OIL HYDRAULIC; P -PILOT VALVE 9. OPERATOR MOUNTING: SP - STRAIGHT PEDESTAL
- 10. JOINT DESIGNATION: FJ FLANGED JOINT; SJ SWEATED JOINT; WJ WELDED JOINT

- - CL CLASS FC FAIL CLOSE FO FAIL OPEN
 - GB GROUND BURIED NRS NON RISING STEM OS OPEN SHUT RF RUBBER FLAPPER

TH THROTTLING

- <u>VALVE_TYPE</u> BV__BUTTERFLY PV PLUG CV CHECK VALVE GV GATE VALVE RGV RESILIENT WEDGE GATE VALVE
- - REMARKS

NOTES AWWA C105 POLYETHYLENE ENCASEMENT AWWA C105 POLYETHYLENE ENCASEMENT AWWA C105 POLYETHYLENE ENCASEMENT

E CPVC PIPE CEMENT (SEE NOTES AND SECTION 15060)

USE WELD-ON 724 CPVC PIPE CEMENT FOR ALL SODIUM HYPOCHLORITE AND CHLORINE WATER PVC PIPING (SEE

1. PLACE 12" OF CRUSHED LIMESTONE 22A (A2) ON THE COMPACTED SAND BACKFILL (A5) FOR ALL DRIVES, PARKING LOTS OR OTHER HARD SURFACED AREAS. 2. THE CONTRACTOR SHALL COMPACT THE SAND BACKFILL (A5) TO 95% OF THE MATERIAL UNIT WEIGHT BY MODIFIED PROCTOR ACROSS ALL ROADWAYS AND DRIVES PER THE SCHEDULE OF BACKFILLING IN THE SPECIFICATIONS. THIS INCLUDES SERVICE LEADS UNLESS BORED. THE CONTRACTOR SHALL DO THE TESTING WITH THE RESULTS

- SUBMITTED TO GCDC-WWS PRIOR TO FINAL TESTING. 3. WHERE THE GROUND ELEVATION AT THE TRENCH LINE IS ABOVE THE ELEVATION OF THE CENTERLINE OF THE ROAD, THE CONTRACTOR SHALL INSTALL THE PRESSURE PIPE 6' BELOW THE ELEVATION OF THE ROAD. THE EXTRA DEPTH SHALL BE NOTED ON THE AS-BUILT DRAWINGS.
- 4. FOR ADDITIONAL CONSIDERATION OF PIPE ZONE EMBEDMENT CONDITIONS, SEE AWWA C600-99.
- 5. DESIGN ENGINEER SHALL REVIEW AND ADJUST PIPE THICKNESS DESIGN RECOMMENDATIONS IN AWWA C151/A21.51-02 FOR ADDITIONAL DEPTHS OF COVER.

NO SCALE

		M	City of Dena MICHIGAN
CONCEPT BASE CONCEPT BASE CO		HUBBELL, ROTH CONSULTING ENG 555 HULET DRIVE BLOOMFIELD HILLS, MICH. PHONE: (248) 454-630 FAX (1st. Floor): (248) 454 FAX (2nd. Floor): (248) 454 WEB SITE: www.hrcengr	Com
Concerte BASE Concerte BASE Conce			
2" (TYP, - ALL SDES OF BASE CONCRETE BASE CONCRETE BASE Improvements Improvements <th>FOR STRAP SIZE SEE ANSI B31.1 GUSSET PLATES (TYP.) 2 HOLES PER STRAP REQUIRED 2 ANCHOR BOLTS REQ'D SEE ANSI B31.1 CONCRETE SUPPORT #5 AT 18" DWLS E.F. GROUTED W 1 1/4" X 6" HOLES CONCRETE SUPPORT HIN 1 1/4" X 6" HOLES CONC. PIPE SUPPORT</th> <th>02–19–24 BIDS 12–29–23 EGLE SU 12–14–23 OWNER DATE ADDITI DESIGNED D.I.U./B.U. DRAWN B.U. CHECKED D.I.U. APPROVED T.G.M.</th> <th>JBMITTAL REVIEW ONS AND/OR REVISIONS</th>	FOR STRAP SIZE SEE ANSI B31.1 GUSSET PLATES (TYP.) 2 HOLES PER STRAP REQUIRED 2 ANCHOR BOLTS REQ'D SEE ANSI B31.1 CONCRETE SUPPORT #5 AT 18" DWLS E.F. GROUTED W 1 1/4" X 6" HOLES CONCRETE SUPPORT HIN 1 1/4" X 6" HOLES CONC. PIPE SUPPORT	02–19–24 BIDS 12–29–23 EGLE SU 12–14–23 OWNER DATE ADDITI DESIGNED D.I.U./B.U. DRAWN B.U. CHECKED D.I.U. APPROVED T.G.M.	JBMITTAL REVIEW ONS AND/OR REVISIONS
SECTION 1 NO SCALE P-9 T DETAIL FOR TEE BASES SCALE HRC JOB NO. SCALE NO. NO. SCALE NO. DATE DATE DECEMBER 2023 NO. OF OF	2" (TYP. – ALL SIDES OF BASE) CONCRETE BASE CONCRETE BASE #3 BARS @ 6" OR 4" X 4" MESH #4 VERT	CITY OF A WATER PRODU CLEARWELL RE INFRASTF IMPROVI	ALPENA JCTION PLANT PLACEMENT & RUCTURE EMENTS
INDETATE TOTAL TOTAL HRC JOB NO. SCALE TEE BASES 20220751 NONE DATE SHEET NO. P-9 DECEMBER 2023 OF	$\frac{FOR}{NO SCALE} = \frac{1}{P-9}$	1300 S STATE AVE, ALPENA COUNTY PROCESS M SCHEDULES	ALPENA, MI 49707 MICHIGAN ECHANICAL AND DETAILS
DECEMBER 2023 SHEET P-9	TEE BASES	HRC JOB NO. 20220751	SCALE NONE
		DATE DECEMBER 2023	NO. P-9

ORIGINAL PLOT SIZE: ARCH D (24.00 X 36.00 INCHES)

